

Ramco Aviation Solution

Version 5.8

Enhancement Notification

Materials

ramco

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TABLE OF CONTENTS

WHAT'S NEW IN APPROVE ANYWHERE?	6
ABILITY TO MANAGE APPROVALS USING IPHONE	6
Background	
Change Details	6
WHAT'S NEW IN IN WAREHOUSE ANYWHERE	17
Ability to Manage Stock Corrections	17
Background	
Change Details	17
ABILITY TO CONFIRM STOCK RETURN BY SMART OPERATION BARCODE	
Background	
Change Details	
MINOR ENHANCEMENTS IN STOCK ISSUE FUNCTION	
Background	
Change Details	28
WHAT'S NEW IN MAIL-IT?	30
Ability to authorize Purchase Order and Repair Order	30
Background	30
Change Details	
ABILITY TO INQUIRE STOCK AVAILABILITY BASED ON EMAIL REQUEST.	
Background	
Change Details	35
WHAT'S NEW IN PURCHASE ORDER?	39
ABILITY TO PROPAGATE AIRCRAFT REG # FROM MR TO PR AND FROM PR TO PO	39
Background	39
Change Details	
ABILITY TO SPECIFY REPAIR COST IN PO	42
Background	
Change Details	42
ABILITY TO RETRIEVE AND UPDATE COST INFORMATION IN PURCHASE ORDER WHEN ORDER QTY IS MODIFIED BASE	ED ON
SUPPLIER QTY PRICE BREAK DEFINITION	
Background	44
Change Details	44
PROVISION TO GENERATE PO REPORT FROM EDIT TERMS & CONDITIONS SCREEN	
Background	46
Change Details	46
WHAT'S NEW IN PURCHASE ORDER AND REPAIR ORDER?	47
PROVISION OF LINK 'VIEW GR LIST' IN VIEW PO / RO ENTRY SCREENS FOR BETTER USABILITY	
Background.	
Change Details	
WHAT'S NEW IN NOTIONAL CHARGES FOR ORDER DOCUMENTS	49
Requirement to add Notional Charges in Delivery Charges Invoice	40
Background Change Details	
WHAT'S NEW IN LOAN / RENTAL RECEIPT?	56
TRANSFER OF DATA AND CONTEXT THROUGH LINKS TO IPMUC & Re-INITIALIZE / UPDATE PARAMETER VALUES	
SCREENS FROM CREATE & EDIT LOAN/RENTAL RECEIPT SCREENS	
Background	
Change Details	56

WHAT'S NEW IN STORAGE ADMINISTRATION?	58
ABILITY TO VIEW PBH STOCK IN WAREHOUSE PLANNING PARAMETER SCREEN	58
Background	58
Change Details	
WHAT'S NEW IN OFFLINE OPERATIONS?	60
ABILITY TO TRANSITION OPEN MRS TO OFFLINE AREA ALONG WITH THE AIRCRAFT	60
Background	60
Change Details	60
WHAT'S NEW IN SUPPLIER?	61
ABILITY TO ASSOCIATE A COMPONENT / ENGINE TO PBH AGREEMENTS OF MULTIPLE SUPPLIERS	61
Background	
Change Details	61
WHAT'S NEW IN STOCK ANALYSIS?	62
PLANNING CRITERIA IS ENHANCED TO SEARCH BASED ON A SPECIFIC PART #	62
STANDARD COST AND REPLENISHMENT ACTIVITY BY COLUMNS ARE DISPLAYED IN THE MULTILINE	
Background	62
Change Details	62
WHAT'S NEW IN CUSTOMER PART EXCHANGE?	64
Ability to value the Core Part received with Issue Cost of the Source Part in a Top Assembly or Sub	
Assembly Customer Part Exchange	64
Background	
Change Details	64
WHAT'S NEW IN STOCK ISSUE?	66
ABILITY TO SHIP MULTIPLE CUSTOMER JOBS TOGETHER	66
Background	66
Change Details	
ABILITY TO REVIEW AND PLAN COD SHIPMENTS	
Background Change Details	
Change Details	08 72
Background	
Change Details	72
ABILITY TO VIEW PICTURE OF PART	
Background	
Change Details	74
WHAT'S NEW IN FEDEX INTEGRATION?	75
Ability to integrate with FedEx Freight Service	75
Background	
Change Details	
FEDEX INTEGRATION FOR SHIPMENT WITH DRY ICE AND ALCOHOL	
Background	
Change Details Ability to integrate with FedEx for special services / features	
Background	
Change Details	
WHAT'S NEW IN STOCK MAINTENANCE?	83
ABILITY TO ATTACH / VIEW DOCUMENTS FROM INSPECT / RE-CERTIFY PARTS SCREEN Background	
Change Details	

WHAT'S NEW IN ROUTING?	
Ability to define Interim Work Center Areas and Capture Routing Instructions	
Background	84
Change Details	84
WHAT'S NEW IN REPORTS?	
Font standardization in reports	
Background	
Change Details	

WHAT'S NEW IN APPROVE ANYWHERE?

Ability to Manage Approvals using iPhone

Reference: AHBF-19076, AHBF-21304

Background

Operational efficiency is one of the key parameters that decide an organization's performance. Operational efficiency is high when the time taken for processing documents in the organization is less. Quick processing of the transaction documents can be ensured if supported anywhere. With the emergence of Smart Phones, business software vendors have started developing various applications to improve the operational efficiency of an organization.

Ramco has already jumped into the mobile front and has delivered applications like WarehouseAnywhere, MechanicAnywhere, FlyAnywhere and so on to improve operational efficiency in Inventory, Work Centers and Flights respectively. Added to this, the **ApproveAnywhere** application is a boon to the senior management personnel who are responsible for approval of various documents. The ApproveAnywhere application reduces the dependencies on desktop application and ensures uninterrupted processing for the Authorizers. The ApproveAnywhere application ensures optimized performance, improved processing, and greater agility thus delivering exponential productivity gains and is an incremental business value to the customer.

Change Details

The **ApproveAnywhere** application provides the capability to approve or return the following documents.

- Purchase Orders
- Repair Orders

However, the list does not end here. In the upcoming releases, many more transactions including those of Invoices, Stock Corrections, etc. can be queued up for approvals. This application is well integrated with the Ramco M&E desktop application, therefore all the work done in this application can also be viewed using the desktop application and vice versa.

ApproveAnywhere Application Pre-Requisites

ApproveAnywhere application requires the following recommended requirements for optimal user experience:

- 1. iPhone 5 or later.
- 2. iOS 9 or later.
- 3. Constant network connectivity via Wi-Fi or 3G/4G.
- 4. 100 MB or more free space.
- Note: Your carrier might charge you extra for data roaming if 3G/4G mobile data is used. When available, always prefer Wi-Fi connectivity over Mobile Data.

Installation Guide

ApproveAnywhere application is be available to install from the enterprise store and not from the Apple App Store. To access the enterprise store, contact your IT Admin team to get the URL of the host server. Now follow the below steps on the iPhone.

- 1. Ensure the device is connected to Wi-Fi or Mobile Data.
- 2. Open Safari.
- 3. Type in the URL provided in the Address bar and click GO.
- 4. On the Enterprise store listing, select the 'ApproveAnywhere' app.
- 5. Click 'Install' on the popup to allow installation on the device.
- 6. Quit Safari.
- 7. Wait for the app installation to complete.
- 8. Tap on the App icon.
- 9. If Untrusted App Developer popup shows up, click on 'Trust'.
- 10. Quit the App.

Application Configuration

In order for the application to work seamlessly, there needs to be some configuration done for the ApproveAnywhere application, which is discussed below.

- 1. General Settings
 - a) The general settings are the ones that will be defined by the IT team of the organization and is available in the iPhone Settings screen
 - b) These settings include the following:

- Server Configuration
- Default User/Role/Organization Unit Configuration
- 2. Application Settings
 - a) This screen facilitates the User to modify the following:
 - Context Role/Organizational Unit
 - Default Login UI for the Login OU/Role
 - To Do List
 - Purchase Orders
 - Repair Orders

Exhibit 1: Identifies the General and Application Settings screen

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DMUSER 00041383 Ramco Role		Settings App	proveAnywhere	
RAMCO OU	Q	ALLOW APPROVEAN	YWHERE TO ACCES	S
		Reminders		
≡ ★	Sup	(👷) Mobile Dat	а	
OU - Role	3 Pa	APPROVEANYWHER	E SETTINGS	
RAMCO OU - Ramco Role 👻		VIRTUALWORKS COI	NFIGURATION	
Default Login UI		User Name : dm	user	
To Do List		Password : •••	••••	
Document List		Role : ram	ncorole	
To Do List Preference		OU : 2		
		Server-URL : htt	p://180.179.164.192	?/ramcoservi
Dashboard Preference		Voice Out Msg :		\bigcirc
		Enable Debug :		
	Select All			

User Interfaces

The User Interfaces available in the application can be broadly classified as:

- 1. **Infrastructure User Interfaces** User Interfaces that assists the user in getting to the document in which the work needs to be carried out
- 2. Actionable User Interfaces User Interfaces that provides the user with the actions that can be performed in the application

Infrastructure User Interfaces

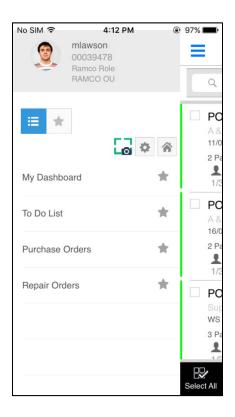
The Infrastructure User Interfaces available in the ApproveAnywhere application are as follows.

- Menu Options
- To Do List
- To Do List Preferences

Menu Options

- This screen acts as the hub for the user to view the login details
- There is a provision to configure the **Favorite Activities** and retrieve them when required
- Here the application settings can be configured for the Login User OU Role combination
- Above all, this screen lists the various activities for which alone the user has the access rights to perform in this mobile application. The access rights definition is similar to the one available for the access control in the desktop application

Exhibit 2: Identifies the Menu Options screen



To Do List and To Do List Preferences:

To Do List screen categorizes the Purchase Orders and Repair Orders to be authorized by the login user into different pre-defined categories.

Also, any document that is pending for approval can be verified in the filter categories defined by the user in the Custom Filters and act upon them.

For **Purchase Orders**, the documents pending for approval by the login user is categorized in the following categories:

- 1. All POs All the Purchase Order documents
- 2. AOG POs Purchase Orders with the priority as 'AOG'
- 3. POs Due < "X" Days Purchase Orders with the Earliest Due date less than the days configured in the 'To Do List Preference' screen
- 4. PO Value > "X" <Base Currency> Purchase Orders with total value greater than the value configured in the '**To Do List Preference**' screen
- 5. Recent POs Purchase Orders with last modified date in the recent days, with the number of days configured in the '**To Do List Preference**' screen
- 6. Today's PO Purchase Orders that are created today

For **Repair Orders**, the documents pending for approval by the login user is categorized as follows:

- 1. All ROs All The Repair Order documents
- 2. AOG ROs Repair Orders with the priority as 'AOG'
- 3. Customer ROs Repair Orders with Customer Order reference
- 4. Exchange ROs Repair Orders of type 'Exchange'
- 5. Recent ROs Repair Orders with last modified date in the recent days, with the number of days configured in the 'To Do List Preference' screen
- Pending Authorization > "X" Days Repair orders that are pending for authorization for a period greater than the days configured in the 'To Do List Preference' screen
- 7. RO Value > "X" <Base Currency> Repair Orders with Total value greater than the value configured in the 'To Do List Preference' screen
- 8. Today's RO Purchase Orders that are created today

To Do List Preference is the screen in which user can configure the filter categories that are to be visible in the **To Do List** screen. Custom Filters can be defined using Trading Partner #, Created by Employee #, Document Date, Priority and Part Type.

•••• Airtel 🗢	5:11 PM ®	31% 💽	•• ···· Airtel 🗢 5:09 P		••••• Airtel 🗢 5:10 PM	⊛ 30% + ences
ı ۳	All POs	1 >	Purchase Order		Repair Order	
Purchase Order	AOG POs	• >			All RO	
з өр-	POs Due < 2 Days	0 >	All PO		PO Ponding	
Repair Order	PO Value > CAN \$5660	1 >	POs Due <	2 Days	Authorization >	2 Days
▼ Custom	Recent POs	1 >	POs Value >	5660 CAD	AOG RO	
Filter	Today PO	1 >	AOG PO		Customer RO	
			✓ Today's PO		Exchange RO	
			Recent PO	3 Days	Today's RO	
					Repair Value >	55 CAD
			Repair Order		Recent RO	3 Days
			All RO			
			Apply		Apply	

Exhibit 3: Identifies the To Do List and To Do List Preferences screen

Actionable User Interfaces

The actionable User Interfaces are the ones in which the user can record the work action that has been carried out in the application after reviewing a document. The possible actions in the application for a document will typically be 'Authorize' or 'Return'. In some cases, as in Purchase Order, the action 'Short close' shall also be enabled.

The current actionable user interfaces available in the application are listed below:

- 1. Purchase Order
 - a) Purchase Order List
 - b) Purchase Order Details
 - c) Part Details
- 2. Repair Order
 - a) Repair Order List
 - b) Repair Order Details
- 3. General
 - a) Amendment History
 - b) Approver History
 - c) Part Name Plate

Purchase Order Management

The **Purchase Order Management** comprises of three screens in the ApproveAnywhere application.

Purchase Orders List

Purchase Orders List screen lists all the Purchase Orders pending for approval by the login user. All the key information of a Purchase Order is shown here in this screen so that the user can carry out the requested action then and there.

- 1. Details Displayed
 - a) Purchase Order #
 - b) Supplier Name
 - c) Earliest Due Date / Priority / PO Type
 - d) Part Description / Part # / Quantity of Parts
 - e) PO Value
- 2. Swipe Actions
 - a) Authorize
 - b) Return
 - c) Shortclose
 - d) Reminder
 - e) Approvers List
- 3. Bottom Bar Actions
 - a) Authorize
 - b) Return
 - c) Shortclose

Purchase Order Details

This screen provides the details of a selected Purchase Order document. The information is organized into header information and Part Information multiline. Additional header information of the Purchase Order document can be viewed by clicking 'More'. The additional information displayed includes the Expense Type, Buyer Group, Expense to Finance Book, Quotation #, A/C Reg. #, etc. User can perform work actions here.

In the Part Details multiline, the information displayed are:

- Part Description / Condition / Warehouse #
- Part # / Quantity
- Basic Value (in Base Currency) / Earliest Due Date

- Source of the Procurement Icon (Surplus / Demand / Replenishment / Warranty)
- Receipt Indicator

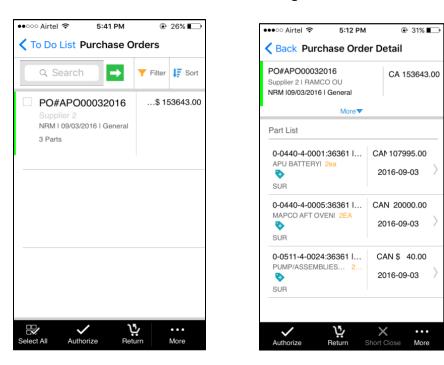


Exhibit 4: Identifies the Purchase Order Management screens

Part Details

This screen enables the user to view on the additional information of the parts ordered in the Purchase Order. The information displayed includes the Line Level TCDs, Capex Proposal #, Account Usage, Costing Usage, Ref. Document, etc.

Repair Order Management

The **Repair Order Management** comprises of two screens in the ApproveAnywhere application.

Repair Orders List

Repair Orders List screen lists all the Repair Orders pending for approval by the login user. All the key information of a Repair Order is shown here in this screen so that the user can carry out the requested action then and there.

- 1. Details Displayed
 - a) Repair Order #
 - b) Repair Shop Name
 - c) Repair Shop Shipping Date / Priority

- d) Part Description
- e) Part #
- f) RO Total Value (in Base Currency)
- g) Qty / Maintenance Type
- 2. Swipe Actions
 - h) Authorize
 - i) Return
 - j) Reminder
 - k) Approvers List
- 3. Bottom Bar Actions
 - a) Authorize
 - b) Return

Repair Order Details

This screen provides the details of a selected Repair Order document. The information is organized into header information, Part Information and Workscope Information multiline. Additional header information of the Repair Order document can be viewed by clicking 'More'. The additional information displayed includes the Expense Type, Buyer Group, Capex Proposal #, Quotation Ref. #, Work Center #, Customer Name, etc. After reviewing the details of the Repair Order, the user can Authorize/Return the document from this screen itself.

The information displayed in the Part Details multiline are:

- Part Description / Part # / Serial/Lot #
- Quantity
- Total Value (in Base Currency)
- Repair Cost / BER Cost / Exchange Fee

The information displayed in the Workscope Details multiline are:

- Task # / Description
- Part Description / Part # / Serial/Lot #
- Est. Elapsed Time for the task

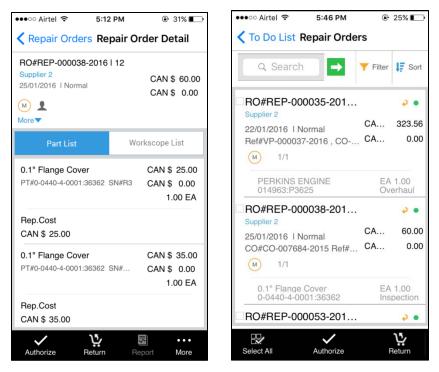


Exhibit 5: Identifies the Repair Order Management screens

General Screens

Apart from the above screens, there are few screens that are common for both the Purchase Order and Repair Order management activities.

Approvers List

Approvers List screen lists the different authorizers who need to authorize the document. The screen will display the basic information of the document along with the approvers list. Also, the OU and authorization comments shall be displayed next to the user details.

Amendment History

This screen lists the key values of a document in the previous amendments. User can view the key values of the document like Document Type, Expense Type, Remarks, Number of Parts, Value, Number of Tasks (for Repair Order), etc. If the user wants to view the entire details of a given amendment, the particular amendment can be tapped and the details screen opens for that amendment.

Part Name Plate

This screen provides all the key information of a given Part # - Serial/Lot # combination. The information displayed includes the following:

• Part Attributes – Basic attributes of the Part selected like Part Type, Category, Part Account Group and Stock UOM

- Part Info Stock attributes like Stock Status, Condition, Mfr. Serial/Lot #, Internal Serial/Lot #, Trading Partner information, Source document details
- Location Info Current location (i.e.) Warehouse-Zone-Bin where the Part is available
- Maintenance Info Component #, Parameter Value, Next Due value and Expiry Date

Exhibit 6: Identifies the General screens

•••∘∘ Airtel 🗢	5:13 PM	@ 31% 📭	•••• Airtel 🗢	5:13 PM	🖲 30% 📭
< Back	Amendment		< Back	Approvers List	
RO# REP-00003 Supplier 2 RAMCO 25/01/2016			RO#REP-0 Supplier 2 RAN 25/01/2016 N		CAN \$ 60.00 CAN \$ 0.00
AM 11 Norma CS-REPAIR Re 26/02/2016		1 Task >	•	DMUSER RAMCO OU In Approval I AUTH	
AM 10 I Norma CS-REPAIR I Re 26/02/2016		t Task >			
AM 9 I Normal CS-REPAIR I Re 26/02/2016		1 Task >			
AM 8 Normal CS-REPAIR Re 19/02/2016		↑ 1 Task >			
	200				

WHAT'S NEW IN IN WAREHOUSE ANYWHERE

Ability to Manage Stock Corrections

Reference: AHBF-18051, AHBF-17633

Background

Warehouse operational efficiency is one of the key success factors in the aviation industry. The successful day-to-day functioning of an organization is characterized by the efficiency with which the huge amount of data-intensive transactions like Stock Receipts, Stock Issues, Stock Transfers, Stock Correction, Stock Returns, etc. is dealt on a daily basis. Warehouse Anywhere Application has been developed to help warehouse clerks to efficiently manage inventory operations with the help of a mobile application.

In any MRO organization, activities are carried out periodically by the warehouse staff to continually update the accuracy of its inventory records. Various activities like Physical Count, Cycle Count, and Stock Correction etc. are an integral part of all organizations. Due diligence in carrying out the activities will go a long way in ensuring the warehouse inventory results are accurate and precise.

Change Details

In Warehouse Anywhere application, Stock Correction is now introduced as a separate module. Any module is a combination of multiple user interfaces and Stock Correction module is no exception to it. Stock Correction module consists of the below-mentioned user interfaces

- 1. To Do List
- 2. Stock Correction List
- 3. Stock Correction Details
- 4. Create Stock Correction
- 5. Document modification Screens
 - o Edit Correction Details
 - Edit Part Details
 - Edit Serial/Lot Details
- 6. View Serial/Lot Details

Currently, the Stock Correction module supports only documents where the quantity is corrected.

To Do List Screen

To Do List is a screen which categorizes the pending transactions for a Warehouse Clerk, so that those transactions could be worked upon immediately and closed. The categories vary from transaction to transaction.

Apart from the categories for the transactions, this screen also segregates the documents in which the login user has last worked in the other documents that are open in the Warehouse, so that the work initiated by the login user takes more precedence.

The click of any record in the **To Do List** will provide the breakup for the count displayed in that record by landing the user in the **Stock Correction List** screen for the selected transaction.

For Stock Correction, the categories in **To Do List** are as follows:

- 1. Pending Serial/Lot Update Lists the stock correction documents that have been created but for which the entry of serial/lot details are pending.
- 2. Pending Authorization Lists the stock correction documents that have to be authorized.
- 3. PICC Corrections Lists the stock correction documents which are created against a Physical Count Plan.
- 4. PDC Corrections Lists the stock correction documents which are created for Part Data Change.
- 5. Recent Lists the last 5 Stock Correction documents.

No SIM 🗢	1:41 PM	
=	To Do List	
My List	All	
Issue	Pending Srl/Lot Up	12
	Pending Authorization	21
Stock Transfer	PICC Corrections	0
Stock	PDC Corrections	13
Corrections	Recent	5

Exhibit 1: Identifies the To Do List for Stock Correction Documents

Stock Correction List Screen

The **Issue List** activity helps the Warehouse Clerk to retrieve all the Issue documents and perform the necessary action on the document. This screen can also be launched by selection of a category in the **To Do List** for Stock Issues. The screen has the following sections.

- 1. <u>Search Section</u>: The search bar available supports the search by the Stock Correction document # and the Part #.
- Filter: In case, Stock Correction document needs to be retrieved based on additional search filters then Filter option can be used which includes fields like 'Correction Status', 'Correction Category', 'Correction Basis', 'User Status' etc.
- 3. <u>Sort:</u> The user can use this option to sort the listed stock correction documents in terms of date or value.
- 4. <u>Bar Code Scan</u>: Using bar code, user can scan and search for specific stock correction documents.

5. Stock Correction List Multiline:

- Stock Correction List is the section in which the Stock Correction documents pertaining to the search criteria are displayed. The information displayed includes Stock Correction #, Corrected Value, Account Usage, Costing Usage, Status of the document along with the indicators for Hazmat Parts and Shelf Life Parts.
- With the help of the details in the multiline the warehouse clerk can perform certain operations in the Stock Correction document like view the details and authorization. Authorization of the Stock Correction document can either be done by footer action or by line swipe. If the strip in the line is in grey color, then the Correction document is in 'Draft' status. If it's in Orange color, document is in 'Fresh' status. If it's in Green color, document is in 'Authorized' status.

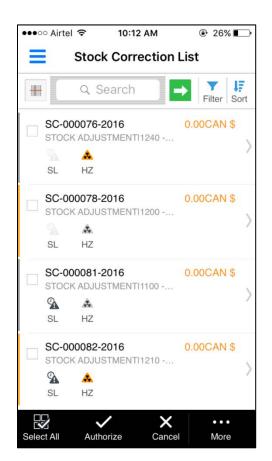


Exhibit 2: Identifies the Stock Correction List Screen

Stock Correction Details Screen

Stock Correction Details UI provides the user a comprehensive and holistic view of the details in a stock correction document. The screen also enables the warehouse clerk to view and authorize the stock correction document. The following are the sections available in this screen.

- Stock Correction Document Information This is the section which displays the basic information of the Stock Correction document like Stock Correction #, Correction Type, Account and Costing Usage, User Status, Correction Date, Correction Value, Ref Doc #, Status Strip, Edit Icon and Geo fencing icon .The information displayed varies with respect to the Stock Correction document and the availability of the information for that document
- Part View This tab displays the information of the Parts in the Stock Correction document. This displays the Part #, Part Description, Stock Status, Zone and Bin #, Correction Qty (Concatenated with UOM), System Qty (Concatenated with UOM) along with the indicators for Hazmat Parts and Shelf Life Parts.

• Serial/Lot View – This tab displays the detailed information of the Parts in the Stock Correction document. It shows the Mfr. Serial/Lot # and Internal Serial/Lot # in addition to the information displayed in the Part View tab.

In **Stock Correction Details** UI, user can view and authorize the documents. User can authorize the document by using the 'Authorize' option available in the footer.

Exhibit 3: Identifies the Stock Correction Details screen

●●○○○ Airtel 🗢 10:1	12 AM
Back Stock Corr	ection Details
SC-000082-2016 STOCK ADJUSTMENT 12 Feb 23 2016 Qty Correction	0.00CAN \$ 210 - EMC MNT SR MG ©
Мог	re 🔺
Part View	Serial/Lot View
0-00-21200-19927-1:P6 Customer Owned 01 2 0 QT 3 QT	6371-1300-L ADH SL HZ
Add Part Authorize	e Cancel More

Create Stock Correction Screen

Create Stock Correction is a screen which has two sections 'Correction Info' and 'Add Parts'. The Correction Info section encompasses the header details of the Stock Correction document, whereas the Add parts section contains the Part details like Part Info, Serial/Lot Info, Certificate Info, etc.

- Correction Info Section
 - This section contains the fields like Correction Date, Account Usage, Costing Usage, Correction Category, Comments, etc.
- Add Part
 - This section contains the following information

- Part Info Part #, Stock Status, Zone #, Bin #, Corrected Qty, Reason for Correction and Remarks
- Serial/Lot Info Mfr. Serial #, Mfr. Lot #, Serial #, Lot #, Corrected Qty and Condition
- Certificate Detail Certificate Type, Certificate #, Date and Expiry Date
- Other Info Trading Partner Information and Remarks

Exhibit 4: Identifies the Create Stock Correction screen

Create Stock Correction	E Create	Stock Correction
1 Correction Info 2 Add Part	1 Correction	Info 2 Add Part
Warehouse #	Part #	
0123	0-0440-4-00	011:36361
Correction Type		1
Quantity	MEAL TROLLE	ΞΎ
Correction Date	Stock Status	
18-07-2016	Accepted	
Account Usage	Zone #	Bin #
STOCK ADJUSTMENT -	01	1
Costing Usage	Corrected Qty	Current Stock Qty
1200 - EMC ENV H & S -	30	14 EA
	Reasons for Corre	ection
 Additional Info 	STCK	-
	Costing Usage	
Сн 🗙	(°+	× ×
Create Cancel	Crea	te Cancel

Add Parts Screen

Add Parts is a screen which can be used for addition of Parts in a Stock Correction document during modification. This screen can be launched from the Stock Correction Details screen. This screen will be a replica of the Create Stock Correction screen, leaving the Correction Info section.

Document Modification Screens:

The modification of a Stock Correction can be done at three levels, document level, Part level and Serial/Lot Level. The modification screens will be having the respective sections from the Create Stock Correction screen alone, visible.

Content Stock Correction	<	Edit part info		< Manage	Serial/Lot Info
SC-000897-2016 0.00Can\$ STOCK ADJUSTMENT I 1200 - EMC ENV H & S More ▼	SC-000897-201 STOCK ADJUSTN H & S	6 IENT I 1200 - EMC ENV More 🔻	0.00Can\$		0.00Can\$ I 1200 - EMC ENV H & S Aore 🔻
Warehouse # 0123 Correction Type	Part # 0-0440-4-0011:36 MEAL TROLLEY	361		0-0440-4-0011:3636 Accepted 01 1	1 - MEAL TR 7 EA 23 EA
Quantity	Stock Status			▲ Serial/Lot Info	
Correction Date	Accepted	•		Mfr.Serial #	Serial #
18-07-2016	Zone #	Bin #		s5	s5
	01	01			
Account Usage	Corrected Qty	Current Stock Qty		Mfr.Lot #	Lot #
STOCK ADJUSTMENT	30	7 EA			
Costing Usage	Reasons for Corre	ction		Corrected Qty	Current Stock Qty
1200 - EMC ENV H & S -	STCK	T		1	0 EA
	Costing Usage		_	Stock Status	Condition
Additional Info		.		Accepted	Serviceable -
	Remarks			 Certificate Detail 	
Ok Cancel		Ok Cancel		✓ Ok	Cancel Stock Enquiry

Exhibit 5: Identifies the Edit Correction Details, Edit Part Info and Manage Serial/lot Info screens

View Serial/Lot Detail Screen

View Serial/Lot Info is a screen which can be used for retrieval of the complete information of a Part-Serial/Lot # involved in the Stock Correction document. This screen provides the information in various sections, like Part Details and Certificate Details.

Exhibit 6: Identifies the View Serial/lot Details screen

<		View Se	erial/lot De	tail
		7-2016 DJUSTMENT	1200 - EMC E	0.00 Can\$
			More 🔻	
Pa	art #			
C	-044	0-4-0011:3	6361	-
		Mfr.Serial #	0.1087192163	63333
			0	
Part	Inform	mation		
S	erial #	ŧ		
0	1087	1921636333	3	
Z	one #		Bin #	
0	1		1	
S	tock S	Status	Trading F	Partner Name
A	ccept	ed		
		G	0 EA	0 EA
ΗZ	SL	SER		
Cert	ificate	SER Details ate Type	Certificat ? Help	te#

Ability to Confirm Stock Return by Smart Operation Barcode

Reference: AHBF-19977

Background

With the focus on smarter and faster way of working, the growing need of enterprises these days is to automate operations. Therefore there is a paradigm shift from a manual driven enterprise to an automation/machine driven enterprise. Considering this fact, **Smart Operations** concept is introduced in the **Ramco Enterprise Solutions**. This is a concept through which the work actions to be performed is enabled in a Barcode Scan.

This capability is available in both the Desktop application as well as the various Anywhere Mobile applications developed by Ramco which includes **WarehouseAnywhere** and **MechanicAnywhere**. This capability caters to various work actions helping different roles. Some of those Work Actions include "Start Clock", "Stop Clock", and "Confirm Material Issue", etc.

The business need is to enable confirmation of a Material Return document using this Smart Operation capability as the storekeeper completes the review of the Returned Parts using the MMD or the Return document report.

Change Details

The change details for this feature can be broadly classified into the following:

- I. Option Setting and Report Layout Changes
- II. Enabling Smart Operation scan in
 - WarehouseAnywhere application
 - M&E application

Option Setting and Report Lay-Out Changes:

A new parameter "Print Bar Code for Smart Return Operation" has been introduced under the Parameter Category "MMD Report" in the Set Warehouse Process Parameters screen of the Storage Administration business component. This parameter can take the values '1 (Yes)' or '0 (No)'.

If the value for this parameter is defined as 'Yes' for a Warehouse, then MMD report generated for the Material Return documents will have the Smart Operation barcode field, if the Return document is in 'Fresh' status. The value of the barcoded text in this scenario will be the Return # prefixed with "R001" and suffixed with "\$m". The same kind of Smart Operation barcode display is also handled in Return document report as shown below.

	MATE	MATERIAL RETURN DOCUMENT				rays Ltd DAR PATEL ROAI AI TAMILNADU I	
RETURN ART-000001	Barcod	Smart Operation Barcode of RETURN #					
SMART BAR OPERATION							
STATUS	RETURN T	YPE			WAREH	IOUSE	
Confirmed	Maintenance				EMC stores	(YULES)	
REFERENCE DOCUMENT TYPE Shop Work Order	REFERENCE I CWO-0084		CUSTOMER ORDER # RETURN DATE 10/07/2014				
SR. # PART # PART DESCRIPTION	TYPE	SERIAL # LOT #	MFG. SERIAL # MFG. LOT #	QTY	UOM	STOCK STATUS CONDITION	ZONE BIN
1. SCPRT-001BB 1 SCPRT-001BB	Tool	LOT-006996-2014	090714A	2.00	EA	Accepted Serviceable	00198 1

Exhibit 1: Identifies the Smart Operation Barcode in the Return Document Report

Enabling Smart Operations Scan:

The Smart Operation barcode provided in the Return document report and MMD Report (for Stock Return) will confirm the Return document, if scanned in the following screens.

- I. Manage Work Actions screen of the Smart Operations business component
- II. Smart Actions in the WarehouseAnywhere application

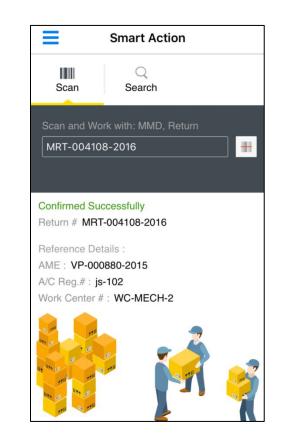


Exhibit 2: Identifies the successful confirmation of Return in Smart Actions screen

Note: In addition to the enabling of Smart Operation for Return Confirmation, the Smart Action screen in the WarehouseAnywhere application is enabled to recognize the Smart Operation Barcode for Issue confirmation of various other Issue Types, excluding Loan Order and Rental Order Issues. Earlier, only Maintenance Issues confirmation was enabled in this screen.

Minor Enhancements in Stock Issue function

Reference: AHBF-18548

Background

With the introduction of WarehouseAnywhere, it is now possible to record Stock Issues and Transfers and carry out Stock Inquiry easily by the Storekeeper. 'Picking' - a step through which the user can record the Part-Serial/Lot # that has been picked from the Warehouse is unique to the mobile application. In the current version of the application, a facility to mark a Part as 'dropped back' to the Warehouse is not available.

The business need is to have the capability to mark the Part as 'Unpicked' (i.e.) 'dropped' in the Stock Issue process. Also, a capability to add additional Parts in a Direct/Unplanned Issue is required in the Stock Issue process of the WarehouseAnywhere application. Also, a provision to remove the Parts from an issue document is required.

Change Details

In the **Issue List** screen of the WarehouseAnywhere application, the following options are added to identify a Part as 'Unpicked':

- A swipe action "Unpick" if some or all the Parts in an Issue document is marked as Picked. When this action is selected, all the Parts that are already picked against the document will be marked as 'Unpicked'.
- A Bottom Bar action "Unpick". When this action is selected, the check-boxes to select multiple issues appears and Parts marked as 'Picked' against multiple issues can be deemed 'Unpicked'

Similar changes are made in the **Issue Details** screen of the WarehouseAnywhere application. The swipe action 'Unpick' will be available both in the **Part View** and the **Detailed View** tabs of the screen, based on the Picking of Parts.

In the **Issue Details** screen of the WarehouseAnywhere application, if the Issue is a Direct Issue available in Draft or Fresh status, then an option "**Add Part**" will be available in the '**More**' options that can be viewed from the Bottom Bar actions of the screen. This option, when selected will land the user in the **Add Parts** screen from where the additional Parts can be added through Direct Entry or using Stock/Storage Inquiry. Removal of Parts from the Issue can be made using swipe action in the **Part View** tab of the **Issue Details** screen.

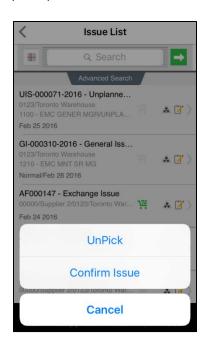


Exhibit 1: Identifies the Unpick option in Issue List screen

Exhibit 2: Identifies the Unpick and Add Parts options in Issue Details screen

K Issue List Issue I	Details						
UIS-000071-2016 - Un 0123 / Toronto Warehouse 1.00 out of 1.00 parts pick							
Part View	Detail View						
Group By							
Part - Wise	*						
Add	Part						
StockInquiry							
Edit I	ssue						
Unf	Pick						
Car	ncel						

Note: In addition to the above options, a new To Do List category "Fully Picked" is introduced in the Stock Issue process. This category will be listing the issue documents against which all the Parts are picked.

Also, in the Warehouse Anywhere application, picking has been made an optional step before confirming an issue; earlier, this was a mandatory step.

WHAT'S NEW IN MAIL-IT?

Ability to authorize Purchase Order and Repair Order

Reference: AHBF-19203

Background

Operational efficiency is one of the key parameters that decide an organization's performance. One of the factors affecting operational efficiency is the time taken for processing documents. Faster processing of documents can be ensured if it can be done from anywhere. The emergence of Smart Phones and other devices enables us to check mails and stay connected everywhere.

Ramco decided to use the availability of such mail capability with every individual, as a result the "**Mail-iT**" feature has come into being. Without logging into the application / mobile app **Mail-iT** can be facilitated. In this users can retrieve the details required by them or perform their work actions by just dropping a mail to the Ramco M&E, thus ensuring zero delay in operations.

To start with, the provisions provided in the Mail-iT capability are authorization of Purchase Order and Repair Order.

Change Details

Pre-Requisites:

For enabling the **Mail-iT** capability, there are few pre-requisites required to be done by the IT admin that are provided below:

- 1. An Outlook Account configured for the RMTB server
- 2. An add-on, InboxMonitor installed in this Outlook Account
- 3. Workflow Mailer application installed in the Server
- 4. In the Workflow Mailer application, provide the following details
 - a) Application Database from where the data should be retrieved or work action should be performed.
 - b) Outlook Account details of the RMTB Server
- Note: In cases where there are other mails sent to the RMTB server other than those required for Mail-iT capability, define rules to move only the mails related to Mail-iT capability to the InboxMonitor folder must be defined.

The InboxMonitor function must remain running for using the Mail-iT capabilities

oz ∰ 5 ÷			InboxMonitorQueue - Re	enugopal.Narav	anasamy@ramco.com - Out
FILE HOME SEND / RECEIVE	FOLDER VIEW	INBOX MC			
Monitor Reply Mail Request Monitor Transaction Mail Request Status: Executing Inbox Monito	nitoring Monitoring	ettings -	Inbox Mo On in Ou		- <mark>-</mark>
✓ Favorites	Search InboxMonit	orQueue (Ctrl+E)			🔎 Current Folder 👻
Inbox	All Unread			B	/ Date ▼ Newest ↓ ▲
Clutter				-,	
Sent Items					
Drafts [7]					
Deleted Items 3364					
			Settings.		
A Renugopal.Narayanasamy@r		RM Server 0	A CONTRACTOR OF		
Important		Server	VNRMSNMV01VNST56DUT	Seve.	
Others		User Name			
Process Support Team 494		1.1.1.1.1.1.1			
RTrack 1249		Password		Close	
Tackle 1536		Database	wfm40		
Drafts [7]		1000000	And the second sec	_	
Sent Items					
Deleted Items 3364					
Clutter					
Conversation History					
InboxMonitorQueue					
Junk E-Mail [1]					
Outbox					
▷ RSS Feeds					

Exhibit 1: Identifies the InboxMonitor add-on in the Outlook account of the RMTB server

Feature Details:

The authorization of a Purchase Order and Repair Order through **Mail-iT** capability can be established in two ways, discussed below.

- 1. Reply to Workflow Notification for Authorization of document
- 2. Get the details of a document and Reply back to that mail

Approach 1: Reply to Workflow Notification for Authorization of document

When this approach?

This approach can be used for document authorizations through Mail IT capability, if Workflow notifications are enabled for the instances (and the Workflow Notification mail is detailed enough to take decisions) in which a document is queued for authorization.

How it Works?

Based on the workflow notification definition, the authorizer of the Purchase Order or the Repair Order gets a Notification mail for the document to be authorized.

Before the introduction of Mail IT, the user will have to traverse to the **Authorize Purchase Order** screen, retrieve the Purchase Order document and authorize it. Similarly, for a Repair Order, the user will have to go to the **Authorize Repair Order** screen for authorization.

With the introduction of the Mail IT capability, the authorizer can reply back to the mail with any of the following values to authorize the document.

- Approve
- OK

In case, the authorizer wants to return the document, then the reply mail must have the following content.

- Return
- Reject

Based on the reply, the document is authorized or returned successfully and an acknowledgement mail is sent back to the user.

Approach 2: Get the details of a document and Reply back to that mail

When this approach?

This approach can be used for document authorizations through Mail-iT capability, if the Authorizer needs to know more information of the Purchase Order or Repair Order document that needs to be approved, before approval.

How it Works?

The authorizer needs to send a mail to the Outlook account of the RMTB server with the subject as "**POAPP; Purchase Order Number**" or "**ROAPP; Repair Order Number**" for approval of Purchase Order and Repair Order respectively. This mail serves as a request mail for the retrieval of the details of the document pending for approval.

When this mail is processed, it shall be evaluated if the document is pending for approval by the user (Identified by the Requesting mail id – User mapping). If the user has access rights to authorize the document, then the details of the requested document shall be sent to the requestor.

The requestor can reply to that mail with the subject format as "**RE: POAPP; Purchase Order Number**" or "**RE: ROAPP; Repair Order Number**" in order to have the document approved or returned. The content of the mail for authorizing the document should be any one of the following.

- Approve
- OK

In case, the authorizer wants to return the document, then the content of the mail should be any of the following.

- Return
- Reject

Based on the reply, the document gets authorized or returned successfully and an acknowledgement mail will be sent back to the user.

Purchase Order	Irchase Order Details													
Purchase Order #	Ordering OU			Delta Value	Date	Previous User	Buyer Group	A/C Reg. #	Expense Typ	e Priority	Category	User Status	Under Warranty	Remarks
G APO00339616	RAMCO OU	00198 Supplier 12	400.002000 Can\$		Jan 8 2016	DMUSER	IT DEPT - TEST		Capital					
	1								1	1				
Part Details														
Part Condition Warehouse			Date	Date C		Val	Value		PR Reference?					
MAIN PART engine New YULCS Ban Main warehouse			Jan 14 2016	-	3.0000000 EA 400.002000 Yes									

Exhibit 2: Identifies the mail sent with the details of the Purchase Order

Exhibit 3: Identifies the mail sent with the details of the Repair Order

Repair Ord	epair Order Details																
Repair Order #	Ordering OU	Repair Shop	Total Repair Cost	Total Value	Delta Value	Ref. Docum	nent Pre	vious User	Buyer Group	A/C Reg. #	Expense Type	Priority	Category	User Status	Override BER Limit?	Remarks	
REP-000219- 2016	RAMCO OU	00198 Supplier 12	0.0000000 USD	0.0000000 USD	0.00000000 US	DMUSER			Revenue		DND-REPAIR		DND-REPAIR	t			
Part Details	en Details																
Part		Serial/Lo	t#	Qty	Stock Status		Work Re	quested	Repair Cost		Exchange I	ee	TCD Co	st	Net Va	lue	
IC-019101 IC Chip	Microprocess	ior SN TR2	**	1.00000000 E/	A Accepted St	upplier 12	NDT Test	ing	100.000000	00 USD	Exchange F	ee	TCD Co	st	Net Va	lue	
IC-019102 IC Chip - Avionics	Microproces	or SN ##LO	DT-007646-2015	1.00000000 E/	A Accepted St	upplier 12	NDT Test	ing	100.000000	00 USD	Exchange F	ee	TCD Co	st	Net Va	lue	
Workscope	forkscope Details																
Repair Process	s Code	Maintenar	ice Type	Work Unit	# 6	Part # Seri		Serial #	Comments			Ref. Doct		ocument		Eng. Doc #	
Advance Excha	nge	Testing		NDT Testin	g												

Note: In this approach, the retrieval of the Purchase Order/Repair Order details will happen only if the requesting mail ID is mapped to an User who has access rights to the Authorize Purchase Order/Repair Order activity respectively.

Other Mail-iT Capabilities:

In addition to the above features, in general the Mail-iT capability has the following options, which can be managed through configurable options introduced in the **Define Process Entities** activity of the **Common Master** Business component under the Entity Type "Mail-iT" and Entity "Common".

- 1. Provision to send the reply mail to the users who are added in the CC/BCC list of the request mail
 - a) Process Parameter
 - Allow automated replies to CC/BCC List in Mail
 - If the value is set as 'Yes', the reply mail with the document details shall be sent to users who are kept in the CC or BCC list in the request mail

- 2. Provision to restrict the time limit for processing of same request (to avoid spam mails sent to the RMTB server)
 - b) Process Parameter
 - Set Time limit to process same set of queries
 - If any value is defined for this parameter, the request mail with the same subject cannot be sent in the given time interval
 - Limitations: The mail reply to the contacts mentioned in BCC is not supported in this release

Ability to inquire Stock Availability based on email request.

Reference: AHBF-17245

Background

Operational efficiency is one of the key parameters that decide an organization's performance. Operational efficiency will be high when the transactions are made simple. An actual anywhere, anytime access of information that makes the system most inclusive and quite simple to use. With the emergence of Smart Phones and other devices, user can complete his work smoothly from wherever he is. No more logons to conventional ERP.

Ramco decided to use the availability of mail capability in everyone's hands to ensure faster operations in the enterprise and the solution of this thought is "**Mail-iT**". With the help of Mail-It user can now perform the work actions by sending a simple Email based request to Ramco M&E.

Material Planner/Mechanic wants to know the parts available in the single/multiple warehouse. Mail-iT will help him to identify the availability stock of parts and Alternate parts in the warehouse. A provision is given to inquire Stock Availability through Mail-iT feature.

Change Details

Pre-Requisites:

For enabling Mail-iT capability, there are few pre-requisites required to be done by the IT admin as mentioned below.

- 1. An Outlook Account should be configured for the RMTB server
- 2. An add-on, InboxMonitor should be installed in this Outlook Account
- 3. Workflow Mailer application needs to be installed in the Server
- 4. In the Workflow Mailer application, provide the following details
 - a) Application Database from where the data should be retrieved or work action should be performed.
 - b) Outlook Account details of the RMTB Server

Note: If there are other mails that can be sent to the RMTB server other than those required for Mail-iT capability, then define rules to move only the mails related to Mail-iT capability to the InboxMonitor folder.

The InboxMonitor function should remain running for using the Mail-iT capabilities.

	InboxMonitorQueue - Renugopal.Narayan FOLDER VIEW INBOX MONITOR	asamy@ramco.com -
✓ Monitor Reply Mail Request ✓ Monitor Transaction Mail Request Status: Executing Inbox Monit	Start Stop Settings or Inbox Monitor Add- On in Outlook	1
∡ Favorites <	Search InboxMonitorQueue (Ctrl+E)	Current Folder 👻
Inbox	All Unread By D	ate - Newest ↓
Clutter Sent Items	Gopi A ROAPP; REP-000176-2015	Fri 9:17 PM
Drafts [7] Deleted Items 3364	Gopi A ROAPP; REP-000176-2015	Fri 8:59 PM
▲ Renugopal.Narayanasamy@r ▲ Inbox	Gopi A RE: Remove Part Dear Vidhyaa, Kindly prioritize this issue. We have to release this fix with "Add part	Fri 4:25 PM
Important Others	Gopi A RE: Neljets MHF Dear Mohan, We have added the MHF for Netiets against the case ANJI-150. Kindly	Fri 4:22 PM
Process Support Team 494 RTrack 1249 Tackle 1536 Drafts [7]	Gop A RE U Dear RM Server Credentials	Fri 4:17 PM
Sent Items Deleted Items 3364 Clutter	Gop RE:N Dear User Name User Name Control North State Lister Name	Fri 4:02 PM
Conversation History	Raje Girl's Password	Fri 2:31 PM
Junk E-Mail [1] Outbox > RSS Feeds	Hi All Vide your Organization of the second	! Fri 2:08 PM

Exhibit 1: Identifies the InboxMonitor add-on in the Outlook account of the RMTB server

Feature Details:

Material Planner /Mechanic wants to know the stock availability of Part or Alternate part in the Warehouse using Mail It feature.

Before the introduction of Mail-iT, the user had to go to the *Inquire stock availability* screen, retrieve the stock availability for a Part and then establish a plan to process Part Requirements

How it Works?

User needs to send a mail to the Outlook account of the RMTB server with the subject as "*BAL-STK;PART#;WAREHOUSE#*" for obtaining list of Parts available in the requested Warehouse. This mail serves as a request mail for the Parts that are available in the Warehouse and also lists alternate Part information in the requested warehouse. Similarly user can also access the Stock availability information in multiple/All warehouses, then user has to send a mail with subject as "BAL-STK;PART#;WAREHOUSE1,WAREHOUSE2". And also user can retrieve the Stock availability information for all warehouse by using the subject message as "*BAL-STK;PART#;ALL*"

When this mail is processed, it will check Stock availability for a Part only if the user has access rights to access the information, then the requested information will be sent to the requestor.

- Note:
 - 1. Alternate Part information will be displayed in the blue color and also underlined.

- 2. User can also use following alias names to retrieve Due list for an Aircraft
 - a. BAL-STOCK;PART#;WAREHOUSE#
 - b. BL-STK;PART#;WAREHOUSE#
 - c. BL-STOCK;PART#;WAREHOUSE#

Exhibit 2: Warehouse Identifies the mail sent with the details of the Part # along with Information

Organization Unit	Part #	Serial#/Lot #	Mfr.Serial#/Mfr.Lot #	Stock Status		Trading Partner Type	Trading Partner #	Trading Partner Name	Warehouse #	Available Qty.	Allocated Qty.	Alternative Parts
RAMCOOU	0-0440-4- 0015:363611	002811CF-FA		Aveos Owned	New				YOWStores	0.00	1.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	3CC464B1- 1D	3CC464B1-1D	Aveos Owned	New				YOWStores	1.00	0.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	6CDB7573-		Aveos Owned	New				YOWStores	0.00	1.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	6F9F7B0B-0A		Aveos Owned	New				YOWStores	0.00	1.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	8AE2045F-AC	84F2045F-40	Aveos Owned	New				YOWStores	1.00	0.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	A0DD24FD- 23		Aveos Owned	New				YOWStores	1.00	0.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	A39BBEF0- D6	Δ3988FE0-D6	Aveos Owned	New				YOWStores	0.00	1.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	CBFFD7FA-		Aveos Owned	New				YOWStores	1.00	0.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	D81EBC73-	D81FBC73-	Aveos Owned	New				YOWStores	1.00	0.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:363611	MSD00010	MSD00010	Aveos Owned	New				YOWStores	0.00	1.00	0-0440-4-0015:36361
RAMCOOU	0-0440-4- 0015:36361	B27279FC-6	B27279FC-6	Aveos Owned	Overhauled				YOWStores	<u>1.00</u>		0-0440-4- 0015:363611 PS9836:9921

Other Mail-iT Capabilities:

In addition to the above features, in general the Mail-iT capability has the following options, which can be managed through configurable options introduced in the **Define Process Entities** activity of the Common Master Business component under the Entity Type "Mail-iT" and Entity "Common".

- 1. Provision to send the reply mail to the users who are added in the CC/BCC list of the request mail
 - a) Process Parameter
 - Allow automated replies to CC/BCC List in Mail
 - If the value is set as 'Yes', the reply mail with the document details will be sent to users who are kept in the CC or BCC list in the request mail
- 2. Provision to restrict the time limit for processing of same request (to avoid spam mails sent to the RMTB server)
 - b) Process Parameter
 - Set Time limit to process same set of queries
 - If any value is defined for this parameter, the request mail with the same subject cannot be sent in the given time interval

- 3. Provision to restrict the retrieval of details against the request mail sent by users outside organization (External Mails that are not defined in the User details)
 - c) Process Parameter
 - Allow retrieval of reports by external users to the organization
 - If the value is set as "Allowed", then the reply mail to the request can be sent to the mail ids which are not defined in the User mapping
- Note: The 'Approve Anywhere', 'Warehouse Anywhere' and the 'Mail-iT' features involve commercials and is not available for all customers. Please contact your Ramco Account Manager.

WHAT'S NEW IN PURCHASE ORDER?

Ability to propagate Aircraft Reg # from MR to PR and from PR to PO

Reference: AHBG-1

Background

Currently, Purchase Requests (PR) that are generated to fulfil a material demand (MR) from the **Plan Materials** screen does not carry the Aircraft Reg # for which the parts are required in to the PR document. It is required to have the traceability and visibility of the Aircraft Reg # in the PR. In a similar way, Aircraft Reg # in the PR needs to be propagated to the PO document.

Change Details

Plan Material

- When Purchase Request is created from **Plan Material** screen using 'Create Purchase Request' button or the respective link, Aircraft Reg # will be propagated from Material Request to Purchase Request.
- If the Aircrafts are different in the MR, different Purchase Request documents will be created.

Purchase Requisition

- Aircraft Reg # is provided as a user enterable field in the **Create Purchase Request** and **Edit Purchase Request** screens.
- PR document information section is realigned in three columnar format.
- Aircraft Reg # is provided in the Selective Short Close and View Purchase Request screens.

*		Edit Purchas							44 4 5	1 52 5	3 🕨 🍽	52 /53	1 ×	:	₽ +	· ?	[o [. :
		Purchase Reques	t # PR-000384-2016 tte 2016-05-11 A ory UT-MAR	ontrol a		Status PR Type User Status Expense Type Ordering Location	Owned					Exp Pa	Priority ense to rt Type R Value		V	•	100.00)
44	4	1 - 1 / 1 🕨	» + - ⊡ ⊀ ¢	Č T T,				7 6 9 7	x 🛛 🗎 x	e #	÷ 00	All			7			Q
=	1	Part # 🔎	Mfr. Part # 🔎	Mfr. # 🔎	Part Description	Condition	Requested Qt	у	Purchase UO	۱₽	Cost	Cost Per		Cost Ba	sis		Deliver	y 1
1	E	:35895	:35895	35895	EXPRESS U.S.RATE SH EET	New 🗸		1.00	EA		100.	00	1.00			~	Single	
2	E					*										*	Single	
		: Part Details	 ⊀ Help On Service 															Þ
Other Info Reason for Return											7							_
						Edit Purchas	e Request											_
	Edit Schedule Information Edit Quality Attributes Edit User Defined Details																	

Exhibit 1: Identifies the Aircraft Reg # field in Create Purchase Request screen

- Note: In Create / Edit PR, if the MR reference is provided in the multiline, then Aircraft Reg # if not entered will automatically be defaulted with the Aircraft Reg # of the MR, as long as all the MRs have the same (unique) Aircraft Reg #.
- Aircraft Reg # field is added in Select Purchase Request screen under View Purchase Request activity in the search criteria and in the multiline to facilitate search based on Aircraft Reg #.

Purchase Order

- In the PR based PO screen, 'Aircraft Reg #' is added as an editable control in the Search Criteria section to facilitate search of PRs based on the Aircraft Reg.
 #. It is also provided as a display only column in the multiline.
- In the **PR based PO** screen, upon creation of Purchase Order, Aircraft Reg # in Purchase Order will be automatically copied from the Purchase Request if it is not entered and all the selected PR have same Aircraft Reg #.

	PR E	Based PO									티겨름다	+?⊡	K ::
s	earch	Criteria Additi	onal Search Cri	iteria									
			PR #			PR T	/pe	Ŧ			PR Priority		
		From	n Date			To D	ate	**		PR	Buyer Group		Ŧ
		Part # / Mfr.	Part #			Part Categ	огу	Ŧ		Requesting W	Varehouse #		
		Preferred Supplier	r# P			Supplier Categ	ory		•	Req	uesting Unit	r	
		Crea	ted by			PR - RFQ coverage	ge? Do not dis	lay PR covered by RFQ	•	Air	rcraft Reg # SR101		
-	Defau	lt Entries	Default CAPEX	Proposal # P			Searc	contr	ol added	st Due Date			
-		h Results								1	_		Q
44	1	1 - 2 / 2 Preferred Supplier			Center #	Pending Qty	P.R. Date	PR Priority	Ship To	Aircraft Reg #	Part Type	Part Catego	
1	1		YULES		.00-00		2016-04-11	NRM	RAMCO OU	SR101	Component	CSC	лy
2			YULES		.00-00		2016-04-11	NRM	RAMCO OU	SR101	Component	CSC	
3	E												

Exhibit 2: Identifies the Aircraft Reg # field in PR Based PO screen

Ability to specify Repair Cost in PO

Reference: AHBF-18360, AHBF-18970

Background

While creating Exchange PO or PBH Exchange PO, a flat exchange fee is charged. However sometimes additional repair needs to be performed on the exchanged component or part. The supplier in this case will charge the additional Repair cost downstream to the buyer especially in case of Foreign Object Damages. The Repair Cost is claimed when the supplier repairs the part, during which the PO would have been closed. Currently there is no provision to record this additional cost against the PO.

The business requirement is to record the repair cost in PO so that it can be posted / accounted properly instead of posting it separately.

Change Details

A new set option "Record Additional Cost for Exchange / PBH Exchange PO?" has been introduced under the category 'Purchase Order' in **Purchase Option Settings** activity in the **Logistic Common Master** business component. The option can be set as "Required" or "Not Required".

- If the option is defined as 'Required', the new screen **Record Additional Cost Information** can be launched from **Amend Purchase Order** screen. Repair Cost can be provided in the new screen.
- If the option is set as "Not Required", the new screen **Record Additional Cost Information** cannot be launched from **Amend Purchase Order**. If additional cost need not be entered, then the option needs to be set as "Not Required".

The **Record Additional Cost Information** facilitates entry of Repair Cost in Purchase Order. Repair Cost can be entered only for PO's of Type "Exchange" and "PBH Exchange". Also Repair Cost can be entered only for the parts already issued to the supplier for the exchange.

In View Purchase Order, the same screen will function as a View screen i.e., 'Save' button will be not be available and user will not be able to save any modifications.

Purchase Order # AP000010716 PO Date 2/0/1/2016 Amendment # 1 PO Type Exchange Expense Type Revenue Status Oper Supplier # 00000 Supplier Name Supplier Name Supplier Name PO Currency CAD PO Basic Value 90.00 Exchange 90.0000 PO Add/tichanges PO Add/ticha	РО Туре				PC) Date	00/04/													
Supplier # 00000 Supplier Name Supplier Name Supplier 2 PO Currency CAD PO Basic Value 990.00000 Base Currency Value 990.000000 PO Additional Charges 910.000000 PO Additional Charges 910.00000000 PO Additional Charges		Exchange													1					
PO Value PO Basic Value 990.000 PO Additional Charges -915.00 PO Total Value 980.10 Exchange Rate 1.0 Value 980.10 Value 980.10 PO Additional Charges -915.00 Value Value 980.10 Exchange Rate 1.0 Value Value Value Na Value Value Value Value Na Value Value Value Image Value Value Na Value Value Value Image Value Value Image Value Na Na Value Value Image Value Value Image Value Na Na Value Image Value Value Value Image Value Na Na	Supplier #						Reven	Je							Status	Open				
PO Basic Value 990.000 Base Currency Value 990.00000 PO Additional Charges 915.00 PO Total Value 900.00 Exchange Rate 1.01 1.0	- PO Value							er 2							PO Currency	CAD				
PO Total Value 980.10 Exchange Rate 1.01 Additional Cost Details Image: Cost Details I																				
Additional Cost Details 1 - 1/1 Pi +								0000						PO Additi	onal Charges	-915.00				
 1 - 1/1 → → + - □ + ▼ ▼, J_h h □ ▼, ▷ ☆ ♥ ■ ↓ All Line/Part # Description Order Qty LOM Cost Cost Cost Cost Lisued Serial/ Lot # Remarks Invoiced?		980.10			Exchange	e Rate	1.00													
Ime/Part # Description Order Qty UOM Cost Element Qty Cost Cost Per Value Issued Serial/ Lot # Remarks Invoiced?																				
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□ 1/0-0101-3-2762:363 ▼ WASHER 1.00 EA Repair Cost ▼ 1.00 100.00 1.00 100.00 ▼	art #	Description	Order Qty	UOM	Cost Element	Qty	Cos	t Cost /	Per		Value	Issued Seri	al/ Lot #			Remarks		Invoiced	,	1
	1-3-2762:363 🗸	WASHER	1.00	EA	Repair Cost 🗸	r 1.0	0 100	.00	1.	00	100.00					•				
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		PO Total Value t Details 1	PO Total Value 980.10 t Details 1	PO Total Value 980.10 t Details 1	PO Total Value 980.10 t Details 1 ▶ → + - □ ↓ ▼ ▼. art # Description Order Qty UOM 1-3-2762:363 ▼ WASHER 1.00 EA	PO Total Value 980.10 Exchange t Details -	PO Total Value 980.10 Exchange Rate t Details 1 >>> + -	PO Total Value 980.0 Exchange Rate 1.00 t Details 1 ▶ ≫ + - □ ↔ T T. art # Description Order Qty UOM Cost Element Qty Cos 1.3-2762:363 ₩ WASHER 1.00 EA Repair Cost ↓ 1.00 100	PO Total Value 980.10 Exchange Rate 1.00 t Details I <thi< th=""></thi<>	PO Total Value 980.0 Exchange Rate LOW t Details I Image: Second Conder Option Order Option Order Option Order Option Order Option Order Option Other Second Conder Option <	PO Total Value 980.10 Exchange Rate 1.00 t Details Image: Cost Participant Parti Parti Parti Participant Participant Parti Participant Particip	PO Total Value 980.10 Exchange Rate 1.00 t Details I Image: Rate Image: Rate <thimage: rate<="" th=""> Image: Rate</thimage:>	PO Total Value 980.10 Exchange Rate 1.00 t Details Image: Control Value 980.10 Image: Control Value Image: Contr	PO Total Value 980.10 Exchange Rate 1.00 I b m I - C I T I - C </td <td>PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty V M Cost Element Qty Cost Cost Per Value Issued Serial/Lot # 11-3-2762:363 v WASHER 1.00 EA Repair Cost 1.00</td> <td>PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Qty Value Issued Serial/ Lot # 11-3-2762:363 v WASHER 1.00 EA Repair Cost v 1.00 100.00 100.00 100.00</td> <td>PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Per Value Issued Serial/Lot # All 11-3-2762:363 v WASHER 1.00 EA Repair Cost 1.00 10.00 10.00 100.00</td> <td>PO Total Value 980.10 Exchange Rate 1.00 I b m I - C</td> <td>PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Per Value Issued Serial/Lot # Remarks Imolecular 11-3-2762:363 v WASHER 1.00 EA Repair Cost v 1.00 10.00 1.00 100.00</td> <td>PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Opty I/OM Cost Element Opty I/O <</td>	PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty V M Cost Element Qty Cost Cost Per Value Issued Serial/Lot # 11-3-2762:363 v WASHER 1.00 EA Repair Cost 1.00	PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Qty Value Issued Serial/ Lot # 11-3-2762:363 v WASHER 1.00 EA Repair Cost v 1.00 100.00 100.00 100.00	PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Per Value Issued Serial/Lot # All 11-3-2762:363 v WASHER 1.00 EA Repair Cost 1.00 10.00 10.00 100.00	PO Total Value 980.10 Exchange Rate 1.00 I b m I - C	PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Qty UOM Cost Element Qty Cost Cost Per Value Issued Serial/Lot # Remarks Imolecular 11-3-2762:363 v WASHER 1.00 EA Repair Cost v 1.00 10.00 1.00 100.00	PO Total Value 980.10 Exchange Rate 1.00 It Details It Description Order Opty I/OM Cost Element Opty I/O <

Exhibit 1: Identifies the new screen Record Additional Cost Information

New Account Codes for Repair Cost:

Two new predefined usages "EXREP" for accounting the Repair Cost of Exchange Purchase Order and "PBHREP" for accounting the Repair Cost of PBH Exchange Purchase Order are introduced. Account postings will made to the Account Codes mapped to these pre-defined usages in the Book Keeping \rightarrow Account Rule Definition \rightarrow Create Additional Account Definition.

Repair Cost – Accounting Event:

Account Postings for the Repair Cost will be based on the following events:

a) Amendment of Purchase Order: If the Repair Cost is recorded after receipt of the parts, i.e. if the repair cost is recorded post closure of the Purchase Order, the account postings for the repair cost will happen during amendment / amendment and authorization of the Purchase Order, based on the set option "Authorization of Cost amendment of 'Closed' PO" in Purchase Option Settings activity.

If this option is set as "Required", then account postings will happen during Authorization of the amendment. If this option is set as "Not Required", then account postings will happen during amendment of the Purchase Order.

b) Inspection of Goods Receipt: If the Repair Cost is served prior to receipt of the parts i.e. If the Exchange Purchase Order is amended post issue of the parts and prior to receipt of the parts and Repair Cost is entered, Account Postings will be made during receipt of the parts and Confirmation of Inspection.

Ability to retrieve and update Cost information in Purchase Order when Order Qty is modified based on Supplier Qty Price Break definition

Reference: AHBF-16640

Background

Supplier master facilitates Qty price break definition for applicable parts. Based on this definition, when a PO is processed, using the 'Get Part Details' button, Buyer can retrieve and have the Part Cost automatically updated based on Ordered Qty. However, current limitation is that when Buyer modifies the Ordered Qty and invokes the 'Get Part Details' button, it does not retrieve and update Part Cost based on the modified Qty (and price slab) as the Part Cost is already available. In order to circumvent this behavior, Buyer needs to modify the Ordered Qty and then remove the Part Cost that is already available and then invoke 'Get Part Details', so that the cost corresponding to the modified Ordered Qty is retrieved and updated. This is a usability issue and at times when Buyer miss to remove the Part Cost entered before invoking 'Get Part Details', the part continue to have incorrect cost.

Business need is to have 'Get Part Details' feature always update the Part Cost based on Ordered Qty irrespective of whether the Cost is already available / entered or not.

Change Details

In the **Set Options** activity of Purchase Order, for the option **Part Cost in Purchase Order** a new value "Default if Part Cost is not entered" is added in addition to the existing values "Do not Default" and "Default on Get Part Details".

Logic Change in Create / Edit Purchase Order Screen on 'Get Part Details':

- If the option is set as 'Default if Part Cost is not entered', then on invoke of 'Get Part Details' button, system will not retrieve and update Part Cost if entered / available for the Part #.
- If the option is set as '**Default on Get Part Details**', then on invoke of 'Get Part Details' button, system will retrieve and update Part Cost always i.e., irrespective of whether Part Cost is already entered or is blank.
- If the option is set as '**Do not Default**', then on invoke of 'Get Part Details' button, system will not retrieve and update Part Cost irrespective of whether Cost is entered or not entered.
- Note: If the option is currently set as 'Default on Get Part Details' and if it required that the existing system behavior continue post deployment of the feature, the option needs to be changed as 'Default if Part Cost is not entered'.

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	Date Format mm-dd-yyyy
Numbering Type for Auto PO	APO 🔻
Multiple Part Types Allowed	Yes 💌
Allow Unservicable Parts	Yes 💌
Default Receipt Tolerance	Default from Part Admin 🖤
Allow Ordering Revenue Items in Capital PO	
Allow Cost Amendment for Service/Exchange/Adhoc PO	Yes V A new set option is
Allow amendment of Closed PO	Yes 🔻 added
Numbering Type for Auto PO Multiple Part Types Allowed Allow Unservicable Parts Default Receipt Tolerance Allow Ordering Revenue Items in Capital PO Allow Cost Amendment for Service,Exchange/Adhoc PO Allow amendment of Closed PO Part Cost in Purchase Order Part Cost in Purchase Order	Default on Get Part Details
Compute Schedule Date based on Part Lead Time	
Set (Do not default O Default if Part Cost is not entered
Record Statistics Last Modified by DMUSER	Last Modified Date 12-30-2015

Exhibit 1: Identifies the new value added Set Options screen in Purchase Order

Provision to generate PO report from Edit Terms & Conditions screen

Reference: AHBF-16567

Background

As the case with certain operators, buyers are required to visit the **Edit Terms & Conditions** screen once the Purchase Order is created and update it as required for the PO. Once T&C information is updated, Buyer needs to generate PO report and route it for review / approval to the Supervisors.

Change Details

A new link "Generate PO Report" is added in **Edit Terms & Conditions** screen in **Purchase Order** business component to generate PO report.

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Shipping Notes		\$
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RMA #		RMA Date
Return Core To Supplier Address ID	v	
Return Core To Supplier Address		
- Insurance Terms		
Insurance Terms	▼	Insurance Liability None 💌
Insurance Amount		
Special Warranty Terms		
Under Warranty?	No 🔻	Warranty Basis 🔍 🔻
Reference Agreement #		Warranty Begins On
Warranty Duration		
Flight Hours	HRS	Flight Cycles CYC
Terms and References		0
	Edit Terms & Conditions	
Edit Schedule & Distribution	Edit Part TCD Details	Edit Document TCD Details New Link Added
Edit Inspection Details	Authorize Purchase Order	Generate PO Report
		V

Exhibit I: Identifies the link added in the Edit Terms and Conditions screen

WHAT'S NEW IN PURCHASE ORDER AND REPAIR ORDER?

Provision of link 'View GR List' in View PO / RO entry screens for better usability

Reference: AHBF-16635

Background

In order to facilitate Buyer to quickly review the receipts against Purchase Orders and Repair Orders, link to **View GR List** screen is required to be provided in the View Purchase Order and View Repair Order entry screens where PO / RO are listed for the specified search criteria. Currently, it is required to select a PO / RO, traverse to the detail screen and then invoke the **View GR List** / **View RR List** link.

Change Details

A new link View GR List is added in the Select Purchase Order screen under View PO activity and a new link View RR List is added in the Select Repair Order screen under View RO activity. Buyer can select a PO / RO record from the multiline, and click View GR List / View RR List link; all the GR / RR documents pertaining to the PO / RO document will be listed in the View GR List screen.

Exhibit 1: Identifies the link added in the Select Purchase Order screen under View Purchase Order activity

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Se	an	ch Results									
4	4	1 - 10 / 160 > >	T Tx						III All	T	Q
	1	Purchase Order #	PO Date	PO Type	Supplier #	Supplier Name	Expense Type	Core Status	PO Status	Warehouse #	User Status
	1	AB000102	10/02/2016	General	00000	Supplier 2	Revenue		Draft	10973	
	1	AB000103	10/02/2016	General	00000	Supplier 2	Revenue		Draft	10973	
	1	AB000109	10/02/2016	General	99999	Supplier 1295	Revenue		Draft	0123	
	1	APO00009716	18/01/2016	General	00198	Supplier 12	Revenue		Open	YULCS	
	1	APO00009816	18/01/2016	General	00198	Supplier 12	Revenue		Fresh	YULCS	Buyer Change
	1	APO00009916	18/01/2016	General	00198	Supplier 12	Revenue		Fresh	YULCS	
	1	APO00010016	18/01/2016	General	00198	Supplier 12	Revenue		Closed	YULCS	
	1	APO00010116	19/01/2016	General	00000	Supplier 2	Revenue		Fresh	YULCS	
	1	APO00010216	21/01/2016	Exchange	00000	Supplier 2	Revenue		Fresh	YULCS	
)	1	APO00010316	21/01/2016	Exchange	00000	Supplier 2	Revenue	Receipt Due	Open	YULCS	Buyer Changed
			<								>
		PO Report Supplier Correspondence			Upload Docume View GR List	ents V	iew GR List Link added	View Associated	Doc. Attachments		

Exhibit 2: Identifies the link added in the Select Repair Order screen under View Repair Order activity

		Ref. Document Type		7	R	ef. Document #			Customer Authoriza	ation Status		V
						Search						
Sea	rch	Results										
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:	E	Repair Order #	Repair Shop #	Repair Shop	Part #	Mfr. Part #	Serial #	Shipped ?	Part Type	ATA #	Component #	Facility Object
		AFRO-000024-2016	00198	Supplier 12	0-0440-4-	0-0440-4-0005	аа	No	Component	20-00	C2765	
		AFRO-000025-2016	00050	MCW Machine Works	0-0150-3-	0-0150-3-0460		No	Raw Material			
		AFRO-000026-2016	00050	MCW Machine Works	0-0150-3-	0-0150-3-0460		No	Raw Material			
		AFRO-000027-2016	00050	MCW Machine Works	0-0150-3-	0-0150-3-0460		No	Raw Material			
		AFRO-000028-2016	99999	Supplier 1295	0-25031-	0-25031-7898	EXCNG-002	No	Expendable			
		AFRO-000029-2016	99999	Supplier 1295	ZV930-	ZV930-7		No	Expendable			
		AFRO-000030-2016	00198	Supplier 12	57967:9916	57967		Yes	Raw Material			
		AFRO-000031-2016	99999	Supplier 1295	PS9836:992	PS9836	1678	No	Component	20-00	C003324-2015	
		AFRO-000032-2016	99999	Supplier 1295	BTC55-	BTC55-72	MSN1	Yes	Component	00-00	C000347-2016	
0		AFRO-000033-2016	00198	Supplier 12	0-0440-4-		109888	Yes	Component	72-00	C000365-2016	
			<									>
		iments	View RR List Link added	View Associate	ed Doc. Attachm	ents		Maintair	Repair Shop Corre	spondance		

WHAT'S NEW IN NOTIONAL CHARGES FOR ORDER DOCUMENTS

Requirement to add Notional Charges in Delivery Charges Invoice

Reference: AHBF- 17128, AHBF-17039

Background

Freight cost forms a significant part of purchase cost particularly for overseas procurement. In most cases, it is the cost incurred in moving goods from Vendor location to the buyer's location. It may also include packaging, loading and unloading charges, apart from carriage and insurance costs.

When Freight becomes the responsibility of the buyer, Freight Charges are known at a much later stage when the Carrier / Freight Forwarder provides the invoice. With the Freight Costs forming a significant part of Procurement cost, Organizations would want it to be added to the inventory instead of charging it as an expense to the Profit and Loss (P&L). In a scenario involving overseas procurement, the inventory cost of the part without freight does not reflect the true cost.

The requirement is to have an option with which a notional % cost that can be charged to the Inventory for Freight. The notional charges can be set off against the Actual freight cost on receipt of invoice.

Example 1 – Transa	action with	Notional	Charge
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PO Supplier S1	\$10,000
Freight Supplier S2	\$500
Notional Charge for S2	\$500

Change Details

Charge Type column is loaded with 'Notional' in the following screens. (Exhibit 1)

	Business Process	Component	Screen
1	Procurement Management	Purchase Order	Edit Document TCD Details
2	Procurement Management	Purchase Order	Edit Part Level TCD
3	Procurement Management	Blanket Purchase Order	Edit Document TCD Details
4	Procurement Management	Blanket Purchase Order	Edit Part Level TCD
5	Procurement Management	Release Slip	Edit Document TCD Details
6	Procurement Management	Release Slip	Edit Part Level TCD

- 2. New Editable and Display only controls added in the Create Delivery Charges Invoice, Edit Delivery Charges Invoice and Authorize Delivery Charges Invoice screens. (Exhibit 2)
- Help on Way Bill # / Ref. Doc # screen also enhanced with new controls. (Exhibit 3)
- 4. Set option is also introduced in **Set Finance Process Parameters** page for enabling stock correction. (**Exhibit 4**)

Notional Charges: If the freight vendor and the freight cost is not known at the time of Order creation, Notional Charges (with an estimated freight cost) can be added in the Order documents PO / RS (Purchase Order/ Release Slip) at document level or part level to include the freight cost to the Inventory value. These charges can be invoiced through Delivery Charges Invoice (Payables Management \rightarrow Supplier Order Based Invoice \rightarrow Create Delivery Charges Invoice), with reference to way bill # i.e. with Invoice category as "Way Bill based" or with Goods inward document reference i.e. with invoice category as "Ref. Doc. Based". The charge option of the DC Invoice will be "Order-Notional" in such cases.

In case the actual freight cost varies, the DC Invoice can be recorded with variance, which can be posted to the inventory value through stock correction based on option setting. **(Exhibit 4)**

Payable Charges: If the freight vendor is known and the freight cost is not known at the time of Order creation, Payable Charge (with an estimated freight cost) can be added in the Order documents PO / RS / RO at document level or part level with the Pay to Supplier for the TCD as the Freight Vendor (different from that of the Order supplier). These charges can be invoiced through Delivery Charges Invoice (Payables Management \rightarrow Supplier Order Based Invoice \rightarrow Create Delivery Charges Invoice), with reference to way bill # i.e. with Invoice category as "Way Bill based" or with Goods inward document reference i.e. with invoice category as "Ref. Doc. Based". The charge option of the DC Invoice will be "Order-Payable" in such cases.

In case the actual freight cost varies, the DC Invoice can be recorded with variance, which can be posted to the inventory value through stock correction based on an option. **(Exhibit 4)**

Direct Charges: If no charges are added in the Order documents PO / RS either at document level or part level, these charges can be invoiced through Delivery Charges Invoice (Payables Management \rightarrow Supplier Order Based Invoice \rightarrow Create Delivery Charges Invoice), with reference to way bill # i.e. with the Invoice category as "Way Bill based" or with Goods inward document reference i.e. with invoice category as "Ref. Doc. Based". The charge option of the DC Invoice will be "Direct" in such cases.

Based on the actual freight cost, when the DC Invoice is recorded, it can be posted to the inventory value through stock correction based on an option. **(Exhibit 4)**

Prerequisite for Notional Charges:

A new Automatic Post Account Type: "CHARGE SUSPENSE" has been introduced to account for the notional charges added in the order documents. The value of the notional charge will be accounted to this automatic posting account during Goods Inward confirmation as it not payable to the Supplier and the same will be knocked off once Delivery Charges Invoice is recorded.

A new Pre-defined usage "FRGHTEXP" (Freight Expense) has been introduced to account for the variance in the Notional/ Freight Charges in the DC Invoice. (Refer Example 1, 2 and 3 for the accounting details)

The break-up information for the balance in the Charge Suspense can be reviewed in the **View Account Balance Report** (Book Keeping \rightarrow Finance Book Processing \rightarrow View Account Balance) for the Transit Account Type 'Charge Suspense'.

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PO Deta	ils																
		Purchase Order # APO000							iment #								
- Doc Det	ails	Supplier Name Supplier	2					PO) Status	Fresh							
		Basic Value 2020.20						POO	urrency	CAD							
		TCD Total Amount -20.20															
- TCD Det		+ - 0 % 0 0 T T				Y D D X		1 121 145			All		Ŧ			Q	
	TCD Sequence	το #	TCD Variant #	TCD Type	Basis	<u></u>		Charge Type			TCD Rate	,			TCD Am	ount	
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Exhibit 1: Addition of Charge Type 'Notional' in Order documents.

Note: The above change is done in Purchase Order, Blanket Purchase Order and Release Slip screens.

★ 📄 Create Delivery Charges Invoice			▤≭▤◻←?▣▣
Payment Priority Medium v Total Proposed Amount Comments	Pay Term P		ate 18/02/2016
Bectronic Payment Information Pay Ref. Id	Pay Ref. Details	 Payment Instruction 	ons
■ Delivery Charges Information ••• ■ Delivery Charges Information ••• ■ Π ••• ■ Π ↓ □ •• ■ □ •• ■ □ •• ■ □ •• ■ □ •• ■ □ •• ■ □ •• ■ □ •• ■ □ •• ■ •	Order#	A ILE X E II X C II X AL	▼ D 7/C/D#
Get Details	Addition of new links View PO View Repair Order View Release	Newly added controls in ML	, ,
Create Invoice	Slip	Create and Authorize	
Edit Invoice Payment Schedule	Create Adjustmer	nt Attach notes	
Wew Purchase Order	View Repair Order	View Release Slip	

Exhibit 2: Addition of new controls in Create Delivery Charges Invoice screen

Exhibit 2: Addition of new controls in Edit Delivery Charges Invoice screen.

★ 🗻 Edit Delivery Charges Invoice				= ≍ = □ ←	? 🗔 🖪 🗉
Electronic Payment No 🔻		Payment Method Regular 💌		Payment Mode Direct Debit 🛛 🔻	
Payment Priority Medium 💌		Pay Term P N030D000_00.0		Anchor Date 27/01/2016	箇
Total Invoice Amount 789.05	Total P	Proposed Amount		Auto Adjust No 🔻	
Comments					
 Delivery Charges Information 					
(4 4 1 -1/1 → → + □ T T;				All	Q
# 🖾 Line # Way Bill #	Ref. Doc. #	Order #	Charge Option	Way Bill # - GR	T/C/1
1 🗉 1 WB1	GI-000085-2016	APO00006916	Order-Payable	WB1	DC
2					
Compute Addition of new links View PO		٢	Newly added c	controls in	>
View Repair Order		Edit and Authorize	ML		
Edit Electronic Payment : View Release Slip	hedule	Create Adjustmen			
Invoice Summary	Accounting Information		Attach notes		
View Purchase Order	View Repair Order		View Release Slip		

THINK

Note: Similarly the above change is done in Authorize Delivery Charges Invoice.

on Way Bill #/ Ref Doc #						⊜ ¢ ?
earch Criteria						
Ref.Doc.Type All	 Originating Point 	All 💌	Ourrency All	V		
Order # From	То		Doc Date From	****	То	::::
Document # From	То		Doc. Amount From		То	
Supplier # From	То					
Charge Type All	▼ Way Bil #					
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earch Results						
(No records to dis	piay] 🕨 🕨 T Tx				Ŧ	۶
🖲 Way Bil #	Ref. Doc. ≢	Charge Type	,	/	Supplier Code	Supplier
		Four	ad no rows to di Addition of	Charge		
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			I ype and v	Vay Bill # in		
			header and	ML level.		
			OK			
			UK			

Exhibit 3: Help on Way Bill #/ Ref Doc. # screen in Create Delivery Charges Invoice

Exhibit 4: Stock Correction set option in Set Finance Process Parameters page.

* [)	Set Finance Process Pa	arameters					: ● ¤ ←	? 🗟 🖪
_		Criteria Parameter Lev Results	el Organization Unit Level 💌	Business Process Payable Manageme	nt v	Cat	Delivery O	harges Invoice	Ŧ
		<u>1 -3/3 p pp +</u>	D T T			7 1 I A		-	Q
#		Business Process	Category	Process Parameter	Permitted Value	Value	Status	Error Message	
1	E	Payable Management	Delivery Charges Invoice	DCI: Auto Generate Stock correction for Direct DC Invoices	Enter "0" for "No" and "1" for "Yes"	1	Defined		
2		Payable Management	Delivery Charges Invoice	DCI: Auto Generate Stock correction for Order Notional DC	Enter "0" for "No" and "1" for "Yes"	1	Defined		
3		Payable Management	Delivery Charges Invoice	DCI: Auto Generate Stock correction for Order Payable DC	Enter "0" for "No" and "1" for "Yes"	1	Defined		
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		<							>
				Set Parameters					

- 1. If the Stock Correction option is set as 'Yes' then the variances (in case of Order-Notional & Order-Payable) and actual cost (in case of Direct) will be posted to Inventory provided the stock is available in the warehouse.
- 2. If Stock Correction option is set as 'No' then the stock correction will not be triggered.

Accounting Entries for Notional Charges

Example 1

Charge Type – Notional

Item Cost – USD 10,000

Notional Charge @ 4.5% - USD 450

Conditions	Debit	Credit
Entry at the time of GR (Acount rule of TCD - Add to Stock)	Stock Suspense A/c USD 10,450	Charge Suspense A/c USD 450 Supplier Suspense A/c USD 10,000
Entry at the time of GR (Acount rule of TCD - Expense off)	TCD A/c USD 450 Stock Suspense A/c USD 10,000	Charge Suspense A/c USD 450 Supplier Suspense A/c USD 10,000
Invoice postings for Notional TCD added at PO.	Charge Suspense A/c USD 450	Supplier Control A/c USD 450
Invoice with Variance (Actual Freight > Estimated Freight) Actual Freight USD 500 Estimated Freight USD 450	Charge Suspense A/c USD 450 Freight Expense A/c USD 50 (New Predefined Usage)	Supplier Control A/c USD 500
Invoice with Variance (Actual Freight < Estimated Freight) Actual Freight USD 300 Estimated Freight USD 450	Charge Suspense A/c USD 450	Supplier Control A/c USD 300 Freight Expense A/c USD 150 (New Predefined Usage)

Example 2

Charge Type – Payable

Supplier # - S1, Item Cost – USD 10,000

Pay to Supplier # - S2

Frieght / Delivery Charge - USD 500

Conditions	Debit	Credit
Entry at the time of GR (Acount rule of TCD - Add to Stock)	Stock Suspense A/c USD 10,500	Supplier Suspense A/c USD 10,500
Entry at the time of GR (Acount rule of TCD - Expense off)	TCD A/c USD 500 Stock Suspense A/c USD 10,000	Supplier Suspense A/c USD 500 Supplier Suspense A/c USD 10,000

Invoice postings for Pay to Supplier based TCDs added at PO.	Supplier Suspense A/c USD 500	Supplier Control A/c	USD	500
Variance postings of Freight cost (If Actual freight cost > cost added in PO) Actual freight 600	Supplier Suspense A/c USD 500 Freight Expense A/c USD 100 (New Predefined Usage)	Supplier Control A/c	USD	600
Variance Postings of Invoice (Actual Freight < Cost added in PO), Actual Freight 300	Supplier Suspense A/c USD 500	Supplier Control A/c Freight Expense A/c (New Predefined Usage		300 200

Example 3

Charge Type - Direct

Direct Delivery Charge - USD 500

Conditions	Debit	Credit
Entry at the time of Way Bill or Ref. Doc. Based Invoice	Freight Expense A/c USD 500 (New Predefined Usage)	Supplier Control A/c USD 500

D Cube Report for Delivery Charges

D Cube Report is enabled for the Delivery Charges Invoice. This report is a listing of the delivery charges invoice with line level information. In case stock correction is generated for a DC invoice, the same can also be viewed in this report. A sample output of the D Cube is given below.

#	Invoice Date	Finance Book	Transaction type	Invoice #	Invoice C	Invoice Status	Way Bill #	Amount	Stock Correction #	Supplier #	Invoice Amount	Li
1	30-03-15	CBAPFB	Delivery Charges Invoice	DC-000003-2015	USD	Authorized		300.00		00000	440.00	רע
2	30-03-15	CBAPFB	Delivery Charges Invoice	DC-000003-2015	USD	Authorized		40.00		00000	440.00	ו
3	30-03-15	CBAPFB	Delivery Charges Invoice	DC-000003-2015	USD	Authorized		100.00		00000	440.00	ר
4	16-04-15	CBAPFB	Delivery Charges Invoice	DC-000004-2015	USD	Authorized		120.00		00000	120.00	ו
5	20-04-15	CBAPFB	Delivery Charges Invoice	DC-000005-2015	USD	Authorized		1240.00		00000	1240.00	ר
6	04-05-15	CBAPFB	Delivery Charges Invoice	DC-000015-2015	CAD	Authorized		300000.87		00060	360000.87	
7	04-05-15	CBAPFB	Delivery Charges Invoice	DC-000015-2015	CAD	Authorized		50000.00		00060	360000.87	1
8	04-05-15	CBAPFB	Delivery Charges Invoice	DC-000015-2015	CAD	Authorized		10000.00		00060	360000.87	
9	06-07-15	CBAPFB	Delivery Charges Invoice	DC-000011-2015	CAD	Authorized		9.08		00060	9.08	3
10	06-07-15	CBAPFB	Delivery Charges Invoice	DC-000014-2015	CAD	Authorized		300.09		00060	300.09)
11	03-08-15	CBAPFB	Delivery Charges Invoice	DC-000017-2015	USD	Authorized		100.00		00000	100.00	J
12	11-09-15	CBAPFB	Delivery Charges Invoice	DC-000022-2015	CAD	Authorized		10000.00		00000	10000.00	ו
13	14-01-16	CBAPFB	Delivery Charges Invoice	DC-000031-2015	USD	Authorized		500.00		00198	500.00	ו
14	26-01-16	CBAPFB	Delivery Charges Invoice	DC-000041-2015	USD	Authorized	ABC#213	1052.07		00198	1052.07	
15	28-01-16	CBAPFB	Delivery Charges Invoice	DC-000048-2015	CAD	Authorized	GI-000168-2016	5.00	SC-000829-2016	00000	5.00	ו
16	29-01-16	CBAPFB	Delivery Charges Invoice	DC-000049-2015	USD	Authorized	GI-000170-2016	110.00	SC-000830-2016	00000	160.00	
17	29-01-16	CBAPFB	Delivery Charges Invoice	DC-000049-2015	USD	Authorized	GI-000170-2016	50.00	SC-000830-2016	00000	160.00	νŪ
18	02-02-16	CBAPFB	Delivery Charges Invoice	DC-000057-2015	CAD	Authorized		30.30		00000	30.30	
19	04-02-16	CBAPFB	Delivery Charges Invoice	DC-000059-2015	CAD	Authorized	GI-000209-2016	50.00		00000	50.00	<u>ا</u> ر

Note: Delivery Charges Invoice can be recorded only in the same currency as that of the Order document

WHAT'S NEW IN LOAN / RENTAL RECEIPT?

Transfer of data and context through links to IPMUC & Re-Initialize / Update Parameter Values screens from Create & Edit Loan/Rental Receipt screens

Reference: AHBF-20509

Background

Currently, the links **Initialize Maint. Program & Update Compliance** and **Re-Initialize / Update Parameter Values** available in **Create & Edit Loan/Rental Receipt** screens do not transfer the context and data to facilitate easy recording of **Tech Records** information for the received component. User needs to manually enter the Component # information in these screens after using relevant links. This usability issue needs to be addressed.

Change Details

Now, on click of the link Initialize Maint. Program & Update Compliance or Re-Initialize / Update Parameter Values from Create Loan/Rental Receipt & Edit Loan/Rental Receipt screens, the document and component context will be transferred to these link screens to facilitate smooth recording of Tech Records information for the received component. However, it should be noted that if a serial # that is new to the system is received, the system creates a unique Component ID for the serial # only upon confirmation of the Loan/Rental receipt. In such cases, these links needs to be used to update Tech Records information after confirmation of Loan/Rental receipt to ensure the component context is appropriately displayed in these screens.

Exhibit 1: Identifies information passed to the IMPUC screen from Create Loan/Rental Receipt & Edit Loan / Rental Receipt screens

					Date & Time	Format dd/mm/yyyy	hh:mm:ss am/pm
Update Basis	Update Option Work Compli	ance 🔻	۲	Compact View O Det	tailed View	Ref. Doc. # Doc	n/Rental Receipt
Search Criteria		Tasks 💌				nce Object Att. Component # v C00291	0-2015
	Program Details Rem. Value < = *	•				Task Details 🛛 🔻	Component #
- Default Details	Execution Doc. #			Search	Compliance	Date & Time 23/02/2016 📺 06:37:0	
	Execution Comments Remarks						
- Task Details	incline rea						
44 4 1 -2/2 →	> + - □ < ○ <	T Tx				1 = III Al	<u>م</u> ۲
	Part # 🔎	Serial # 🔎	Task # 🔎	Current Value	Rem. Value	Actual Compliance Date	Actual Compliance Ti
# 🖹 Aircraft Reg # 👂		104	1-50C-0000-CMM-		-241D		
# 🖹 Aircraft Reg # 👂 1 🔁	0-0440-4-0001:36361						
	0-0440-4-0001:36361	104	1-50C-0000-CMM-		-200D		

Exhibit 2: Identifies information passed to the Re-Initialize / Update Parameter Values screen from Create Loan/Rental Receipt & Edit Loan/Rental Receipt screens

Search Criteria	Maint Object Type Att.Component	# C005916-2016	Com	iponent #		ime Format dd-yyyy-mm	Loan/F	Rental
Default Details	Parameter		Search		Para	meter Type Consumption	Rece	ipt #
	Update Date & Time 23-2016-02	19:16:05				Remarks		
Search Results	0 4 0 0 T T			人画目	x & 🖻 🛪 C	al 🗐 🗐	T	Q
Message Center	Component # P	Part # 🔎	Serial # 🔎	Parameter	Since New	Since Overhaul	Since Repair	Since Insp
	C005916-2016	0-0440-4-0011:36361	3001	APUH	10.00			

WHAT'S NEW IN STORAGE ADMINISTRATION?

Ability to view PBH Stock in Warehouse Planning Parameter screen

Reference: AHBF-16545

Background

Maintain Warehouse Planning Parameter screen facilitates setting up of Min-Max or Reorder levels for Owned parts. Also, it has a provision to query stocks that are less than or equal to set planning levels. With PBH contracts gaining wider acceptance in the aviation industry, certain Operators who do not maintain any owned stock for PBH parts, set up planning levels to track and manage stock allocations of PBH parts in different locations, hence it becomes necessary to display the availability of PBH Stock against the parts in the **Maintain Warehouse Planning Parameter** screen. Also an ability to include the PBH Stock for various display options; 'Stock <=Min/Reorder Level', 'Stock > Max. Level' and 'Stock < Safety Stock', is required to facilitate planner to review the stock and planning levels holistically.

Change Details

- A new display only column 'PBH Stock Qty (Incl. of Alternates)' is added in the multiline in the Maintain Warehouse Planning Parameters and View Warehouse Planning Parameters screens. The PBH Qty for the part as explained below:
 - If the set option 'Allocated Stock Qty for Replenishment Calculation' in the Set Inventory Process Parameters screen is set as '0' (i.e. Exclude) then the Qty of PBH Stock that is already allocated will be excluded.
 - If the set option 'Allocated Stock Qty for Replenishment Calculation' in the Set Inventory Process Parameters scree is set as '1' (i.e. Include), then the Qty of PBH Stock available in Inventory that is already allocated will be included.
- A new set option 'Include PBH Qty while computing Stock Qty for various Display Options in the Warehouse Planning Parameter screen' is added under the category Storage Administration in the Set Inventory Process Parameters screen.
 - If the set option is set as '0' (i.e. No) or if it is not defined, then existing logic (System will consider only the Stock Qty) will continue to work for all the three display options in the Maintain Warehouse Planning Parameters screen i.e. 'Stock <=Min/Reorder Level', 'Stock > Max. Level' and 'Stock < Safety Stock'.
 - If the set option is set as '1' (i.e. Yes), the Stock Qty will be computed as follows: *Stock Qty* = *Stock Qty (Incl. of Alternates)* + *PBH Stock Qty*, and

then the logic to check if 'Stock Qty <=Min/Reorder Level or >Max Level or < Safety Stock' will be applied and the records will be displayed accordingly in the multiline.

Exhibit 1: Identifies the column added in Maintain Warehouse Planning Parameters screen

Warehouse Information											
Warehouse #	0123		Warehouse Descriptio	1 Toronto	Warehouse		Warehouse Type	lormal			
Warehouse Category			0.0000000000000000000000000000000000000								
Search Criteria											
Part #		2	Part Descriptio	0			PartType			Ŧ	
Part Category		-	Planning Typ			Reple	nishment Activity By			*	
Display Option ?		•	Planning Parameter Defined		-						
				earch							
Part Planning Details											
											201
	sbishi 🕴 🕨	+ - 0 + T T			YFAXED	77 C 4 4 11	AI	-		5	P
Part # 9		Reorder Level	Reorder Qty		Replenishment Activity By	Replenishment Qty	Stock Qty (Incl. of A)	ternates)	FBH Stock	Qty	1
13								1			
								$ \sim$			
						New Co	lumn Adde	d			
								ŭ			
										>	

Exhibit 2: Identifies the set option added in Set Inventory Process Parameters screen

*	D)	Set Inventory Process Para	ameters	= 겨 = ;	± ← '	? 🗔	ĸ
	earch	Criteria		Date Format dd/mm/yyyy			^
		Results	Category Storage Admin	▼			
44	•	1 -4/4 > >> + 🗇	O O T T			Q	
#		Category	Parameter	Permitted Value	Value	Stat	
1		Storage Administration	Allow Warehouse level Planning Type to be different from Part level Planning Type?	Enter '0' for 'No' , '1' for 'Yes'	1	Defi	
2		Storage Administration	Enforce Stock Replenishment	Enter '1' for 'Yes' , '0' for 'No'	1	Defi	
3		Storage Administration	Include PBH Qty while computing Stock Qty for various Display Options in Warehouse Planning	Enter '0' for 'No' , '1' for 'Yes'	1	Defi	
4		Storage Administration	Storage Location for a Warehouse	Enter '0' for 'Non Mandatory' , '1' for 'Mandatory'	1	Defi	
5							
			New Set Option A	udded			
		<				>	
			Set Parameters				
F	ecord	Statistics					- ~
<		Li	ast Modified by DMUSER	Last Modified Date 17/02/2016			>

WHAT'S NEW IN OFFLINE OPERATIONS?

Ability to transition open MRs to offline area along with the Aircraft

Reference: AHBF-17997

Background

Currently, when an offline cut is initiated to move the aircraft for offline operations, open material requests on the aircraft and associated warehouse are listed as open transactions and user needs to cancel or short close the MR as appropriate depending upon the MR status. Once offline cut is taken, these MRs needs to be manually created in the respective offline area. Business need is to have the open MRs extracted and transitioned to the offline area along with the aircraft so that it eliminates the need to short close and manually recreate the material requests.

Change Details

This enhancement brings the ability to manage the open material requests when an aircraft and associated warehouse goes offline and extract the MR details to the offline area, so that it need not be short closed and created again. Open MRs will now be displayed as information during evaluate, release and initialization of field ops.

Following changes are done to address the business need:

- Existing validation that lists open Material Requests available on the warehouse, aircraft and / or work center combination that goes offline as an open transaction is relaxed. The MRs for the said combination that goes offline will be shown as informational message in the impacted transaction list.
- Data extract logic is modified to extract the open Material Request documents and move them to the respective offline area.
- If there are open issue documents then as per current logic, system will force the issue to be cancelled or confirmed. This behavior is retained.
- In scenario where there are open MRs pertaining to the aircraft and / or work center combination on the Field Base (other than one that goes offline), such MRs will still continue to be considered as open transactions as per current behavior.

WHAT'S NEW IN SUPPLIER?

Ability to associate a Component / Engine to PBH agreements of multiple Suppliers

Reference: AHBF-18547

Background

Currently aircraft can be mapped to PBH agreements of different suppliers. But mapping an engine or a component to the PBH agreements of multiple suppliers is restricted. As the case with several operators, major assemblies like Engine will be under PBH with different suppliers for different parts. Though the parts supplied under PBH will remain unique across Suppliers, it is the same Engine that is covered by PBH agreements with different suppliers.

Change Details

With the introduction of the feature, an engine or a component can be mapped to PBH agreement of more than one Supplier in the Maintain PBH Mapping screen under Edit Supplier Details activity in the Supplier business component. Based on the PBH agreement mapping of the engine / component and the Part-Supplier mapping definition, system will determine the requested Stock Status as "PBH" during Material Request (Shop Work Order) and also determine the Stock Status of the parts removed as "PBH" as appropriate.

The Stock Status of the part requested in MR (SWO) will be derived as PBH if,

- The engine / component (in SWO) is mapped to the PBH agreement with one or more suppliers.
- The requested part is mapped is identified as "Under PBH" in the **Part Supplier Mapping** screen of the corresponding PBH supplier.
- The cost of the part is greater than the Contract Deductible value specified in the corresponding PBH agreement.

WHAT'S NEW IN STOCK ANALYSIS?

Planning Criteria is enhanced to search based on a specific Part

Standard Cost and Replenishment Activity by columns are displayed in the multiline

Reference: AHBF-19035

Background

Manage Stock Replenishment activity facilitates to compute replenishment levels for parts in a specific warehouse or compute and update replenishment levels for parts across warehouses. In order to further improve the usability of this activity, following requirements needs to be addressed.

- Facility to search based on specific Part #
- Display of 'Replenishment Activity by' drop-down list in the multiline for both the Replenishment Options
- Display of Standard Cost of part in the multiline

Change Details

This enhancement brings usability improvements in **Manage Stock Replenishment** screen which enables user to search for a specific part and compute / update its replenishment levels. User will be able to view the part's Standard Cost and 'Replenishment Activity by' while computing the replenishment levels.

In the 'Planning Criteria' section a new field 'Part #' is added to facilitate search based on a specific Part #. A new column 'Std. Cost (Base Curr.)' is added in the multiline, which will display the Standard Cost of the part. Also, the columns 'Replenishment Activity by' and 'Transfer from Warehouse #' will now be visible for both the Stock Replenishment options: 'Compute Replenishment' and 'Manage Warehouse Planning Parameters'.

Manage Stoc	k Rep	olenishment															쟈 (+ 1	Ş K
	C	Create				2 Confi	irm	03 Inprog	ress			Update					Close			,
Planning Criteria				+0	ption	al Parame	ter													~
Planning Level		Warehouse #		Part [Dotail	c										Show [Nanning P	arameter		
Specific Warehouse	Ŧ	0123	-														-			
Storage Location		Planning Type			4	1 -1			Tx				1	<u> 11</u> 6	X E	e e	zi Ç	#	1	
	Ŧ		-	All			T	Q												
Pln. Parameter Defined		Last Computed Date		#		Error	Warehouse # 🔎	Part # 🔎	Std.	Cost (Base Curr.)	Planning Pa	arameter Defr	n.?				Within	Tolerand	te ?	
	Ŧ		Ē	1			0123	0-0102-3-6537:3636	L	0.83	No									
Anly. Classification				2													<u> </u>			
	Ŧ		T									New	field	d 'St	d C	cost				
Part Type	Ŧ	Part Category	Ŧ									(Bas								
Part Group	*	Part #				New	field 'Part #					(,						
are group	T	0-0102-3-6537:3636	51 Q			adde	ed with help				_									
	•		, p				enabled													
	Got D	Part Details																		
	Gerr	arc Decais																		
				4																
									<										>	
										Record / Up	odate									

Exhibit I: Identifies the controls added in the Manage Stock Replenishment screen

Exhibit 2: Identifies the columns that will be displayed for both the Replenishment Options in the **Manage Stock Replenishment** screen

Manage Stock Replenishment		
Create Create Create		^
Replenishment Info		
Replenishment # 🔎	Category	▼ Status
Replenishment Option Compute Replenishment	Remarks	User Status 🔍 🔻
From Date 01/01/2016	19/02/2016	Consider Stock Transfers ? No
01 Create>	02 Confirm	04 Update 05 Close
Planning Criteria	+ Optional Parameter	
Planning Level Warehouse #	Part Details	Show Planning Parameters
All Warehouses 🔻		
Storage Location Planning Type	$(4 4 1 -1/1 b b) + = \Box \neq 0 \forall T T_{c}$	人上り、区首本・キャル
v v		
Pln. Parameter Defined ? Last Computed Date <=	# Error Warehouse # P Part # P Rep. Activity by	Transfer from Warehouse # P Replenishment Qty
Yes 💌 🛗	1 🗈 0123 00-200-1893:K0654 Purchase Request	*
Anly. Classification	2 🗈 None	<u> </u>
Part Type Part Category		These columns will
T		always be displayed
Part Group Part #		for both the options
Q		V

WHAT'S NEW IN CUSTOMER PART EXCHANGE?

Ability to value the Core Part received with Issue Cost of the Source Part in a Top Assembly or Sub Assembly Customer Part Exchange

Reference: AHBF-16969

Background

Exchange of Unserviceable parts for Serviceable parts is very common in Airline Industry. Parts are exchanged with Customers by MRO for an Exchange Fee, with or without Repair Cost. Costing for the Exchanged Part is critical and varies from organization to organization. When an MRO organization initiates an exchange, for instance a top assembly advance exchange, MRO identifies a 'Source Part' and ships it to Customer. In exchange of this Source Part, MRO will receive the Core unserviceable Part from Customer. Different MROs value such Core Parts received using different valuation methods.

Currently in Ramco Aviation, the Core Part is valued based on the Condition of the Part. Requirement is to value such Core Part received from the Customer in an exchange based on the Issue Cost of the Source Part, once the part returns to the Warehouse in Serviceable condition.

Change Details

Two new set options are added under the category 'Customer Part Exchanges' in **Set Inventory Process Parameters** activity in **Logistic Common Master** business component.

- a. The set option "Core Part Valuation for Top-Assy. Exchange" can be set as "Condition Based", "Issue Cost" or "Valuation Method". While receiving Top Assembly Core part after Repair and if the option is defined as "Condition Based", then existing logic would continue i.e., Core Part will be valued based on the condition of the part when it is received in the Warehouse.
 - If the option is set as "Issue Cost", then the core part will be valued based on the Issue Cost of the source part.
 - If the option is set as "Valuation Method", then the core part will be valued based on the Valuation Method of the part.
 - If the option is set as "Condition Based" or "Issue Cost" and the cost cannot be derived, then the core part cost will be calculated based on the Valuation method of the part. If part cost cannot be derived using Valuation Method, then the Part will be valued on the Std. Cost.
- b. The set option "Core Part Valuation for Sub-Assy. Exchange" can be set as "Condition Based", "Issue Cost" or "Valuation Method". The valuation will be similar to that of the Top Assembly Exchange above.

Part Cost will be calculated based on the above set options for both External and Internal Repairs. When the Part is repaired in an External Repair Shop using Repair Order, then the part will be valued when confirming inspection and parts will be moved into the warehouse in Serviceable condition based on the above valuation option.

When the Part is repaired in Internal Shop using Shop Work Order, then the part will be valued during Create / Edit and Confirm Return when the part comes back into the warehouse in Serviceable condition.

Accounting Illustration:

For instance a revenue Part is exchanged in a Customer Order and the above set option is "Issue Cost":

a) Accounting entry during issue of the source part:

Work Order Suspense – Exchange Dr. \$1,000 To Inventory \$1,000

b) Accounting entry during return of core part received from Customer after Internal / External Repair:

Inventory / Inventory Suspense Dr. \$1,000

To Work Order Suspense - Exchange \$1,000

WHAT'S NEW IN STOCK ISSUE?

Ability to ship multiple customer jobs together

Reference: AHBF-17741

Background

At times customers request MRO to ship different jobs together for multiple reasons; single documentation and customs clearance, shipment will be cost effective etc. Business need is to have a provision for CSM to identify customer jobs that needs to be shipped together and provide a visibility of the group shipments to shipping personnel.

Change Details

A new activity **Group Ref. Documents for Shipping** is added under **Stock Issue** business component. This activity can be used to group Customer Orders together using a Group Ship Id. Group Ship Id is a unique identifier which is auto generated based on the numbering type which holds the customer jobs together.

Exhibit 1: Identifies the new screen to Group Customer Orders in **Stock Issue** business component

		n Criteria Ref. Doc. Type Shipped? Ref. Documents	Cust	New:	screen for groupin Documents	ng Partner # Customer	V		Grouped?	V	
44	•	1 - 10 / 7927 🕨 🗰	+	- 🗗 🗲 🍸 🏹					All	T	Q
#		Ref. Doc. Type		Ref. Document #	Group Ship ID	Trading Partner Type	Trading Pa	artner #	Trading Partner Name		Ref. Doc. 5
1		Customer Order	¥	CO-000130-2016	G5-000051-16	Customer	400007		Customer 9		Processed
2		Customer Order	×	CO-000127-2016	G5-000051-16	Customer	400007		Customer 9		Processed
		Customer Order	¥	CO-000137-2016	G5-000051-16	Customer	400007		Customer 9		Processed
ł		Customer Order	v	CO-000142-2016	GS-000050-16	Customer	400007		Customer 9		Processed
;		Customer Order	v	CO-000135-2016	GS-000050-16	Customer	400007		Customer 9		Processed
6		Customer Order	۷	CO-000125-2016	G5-000050-16	Customer	400007		Customer 9		Processed
		Customer Order	۷	CO-000141-2016	GS-000049-16	Customer	400007		Customer 9		Processed
8		Customer Order	v	CO-000133-2016	GS-000049-16	Customer	400007		Customer 9		Processed
)		Customer Order	۲	CO-000124-2016	G5-000049-16	Customer	400007		Customer 9		Processed
0		Customer Order	¥	CO-003623-2012	GS-000048-16	Customer	400420		Customer 31		Approved
					•						+
iew (Custor	ner Order		Group				Remove			

It is possible to add / remove Customer Orders with an existing Group Ship Id. Group button can be used to add Customer Orders to an existing Group Ship Id. However it is not possible to have only one customer order for a Group Ship Id. Remove button removes the select Customer Order(s) from the group. The new screen also features a

Search criteria field which can be used to search for Customer Orders with or without Group Ship Id.

In order to provide visibility to the shipping personnel the **Select Reference Document** screen of **Record Shipping Note** activity has been enhanced to display Group Ship ID.

Ref. Dc. # Issue V Parent Ref. Dc. # Issue V Issue Attributes V Part # Shipping Attributes V Shipping Attributes V Atready Shipped Parts? Exclude V Search Results	Searc	h Criter		ption Document Level	•	Ŧ			Hazmat Parts	Include	•			
Parent Ref. Doc. # Issue Attributes Part # Shipment Readiness? Ready for Shipment Already Shipped Parts? Exclude Search Sear								Confirmed D				03/03/2016		
Issue Attributes Part # Shipping Attributes Part # Already Shipped Parts? Exclude Search					•							00/00/2010		
Part #									-			•		
Shipment Readiness? Ready for Shipment Already Shipped Parts? Exclude Search Results Search									-		•		•	
Already Shipped Parts? Exclude Search Search 1 - 3 / 3)) T. Image: Search Results SHP Ref. Doc. Type Ref. Doc. # Confimed Date Issue Warehouse # Parent Ref. Doc. Type Parent Ref. Doc. # Parent Ref. Doc. Type Issue REISU-002010-2016 03/02/2016 YULCS Repair Order REP-000115-2016 Parent Ref. Oc. Issue REISU-002009-2016 03/02/2016 123 Repair Order REP-000114-2016 Oc. Issue Stribunent readiness Stribunent readiness Stribunent readiness Stribunent readiness Stribunent readiness					t	•								
Search Results														
SHP Ref. Doc. Type Ref. Doc. # Confined Date Issue Warehouse # Parent Ref. Doc. Type Parent Ref. Doc. # Parent Issue Issue REISU-002010-2016 03/02/2016 YULCS Repair Order REF-000115-2016 Parent Issue REISU-002009-2016 03/02/2016 0123 Repair Order REP-000114-2016 Issue Issue STI-002380-2016 02/29/2016 TEST Stock Transfer ST-000914-2016							Search							
SHP Ref. Doc. Type Ref. Doc. # Confined Date Issue Warehouse # Parent Ref. Doc. Type Parent Ref. Doc. # Parent Issue Issue REISU-002010-2016 03/02/2016 YULCS Repair Order REF-000115-2016 Parent Issue REISU-002009-2016 03/02/2016 0123 Repair Order REP-000114-2016 Issue Issue STI-002380-2016 02/29/2016 TEST Stock Transfer ST-000914-2016	Searc	h Result	ts											
Issue REISU-002010-2016 03/02/2016 YULCS Repair Order REP-000115-2016 Issue REISU-002009-2016 03/02/2016 0123 Repair Order REP-000114-2016 Issue Strue STI-002380-2016 02/29/2016 TEST Stock Transfer ST-000914-2016	•	1 - 3	/3 ▶ ₩ ▼ ▼						e # #	III All		•		ç
Issue REISU-002009-2016 0j/02/2016 0123 Repair Order REP-000114-2016 Issue STI-002380-2016 02/29/2016 TEST Stock Transfer ST-000914-2016		SHP	Ref. Doc. Type	Ref. Doc. #	Confimed Date		Issue Warehouse #	Parent Ref. Doc. Type			Parent Ref. Doc. #		F	art #
Issue STI-002380-2016 02/29/2016 TEST Stock Transfer ST-000914-2016 Shipment readiness State Stock Transfer Stock Transfer Stock Transfer		~	r Issue	REISU-002010-2016	03/02/2016		YULCS	Repair Order			REP-000115-2016			
Shipment readiness		~	Issue	REISU-002009-2016	03/02/2016		0123	Repair Order			REP-000114-2016			
		~	Issue	STI-002380-2016	02/29/2016		TEST	Stock Transfer			ST-000914-2016			

Exhibit 2: Identifies the changes Select Reference Document screen

A new column "SHP" is added in the multiline to denote shipment readiness. For example, if there are multiple Customer Orders linked to the selected Group Ship ID and all the Customer Orders are ready for shipping, then will be displayed against each of the records. If at least one of the linked Customer Order is not ready for shipping, then will be displayed. The icons will be displayed for all types of issues. This icon can be used to Group and Ship Parts.

Group Ship ID is available in the multiline and the hyperlink on Group Ship ID launches the **Group Ref. Documents for Shipping** screen and displays the customer orders that are grouped.

If the shipping personnel selects a record having a Group Ship ID and click on Record Shipping Note link, then all the Issue documents corresponding to the Group Ship ID will be retrieved and displayed in Record Shipping Note for shipping. Group Ship ID and Hold Code will be displayed in the multiline.

Ability to review and plan COD shipments

Reference: AHBF-21456

Background

COD is one of the commonly used mode of shipping payment. The Shipping Agency is responsible for collecting the payment either as Cash, Check etc. In the case of MRO operations, for new customers or customers who send parts for repair once in a while, payment terms for Repair charges will be COD. Provision is required to flag the shipping note automatically as COD based on the customer's payment terms when the part is shipped after repair.

Change Details

Three new options as explained below are added under Category "Shipping Note" in Set Inventory Process Parameters screen in Logistic Common Master business component.

- a. Set option "Pay Terms applicable for COD Shipment" can be entered with any valid Pay Term defined in **Pay Term** business component. Multiple codes can be provided separated by a 'comma'. If the Pay Term specified is available in the Customer Order, then COD flag will be automatically checked in the Shipping Note while shipping customer parts.
- b. Set Option "Administration Fee COD Shipment" can be provided with any positive administration fee value. The value needs to be provided in Base currency. If Administration Cost is not required, the value can be entered as 0. The value provided here will be added to the Freight Charge and displayed in 'Collect Amount' field in the Shipping Note.
- c. Set Option "Shipping Payment Codes applicable for COD Shipment" can be provided with any applicable Shipping Code Codes defined in Logistics Common Master business component. Multiple codes can be provided separated by a 'comma'. For COD shipments, if the Shipping Payment selected is one that is set in the option, then Freight Charges will be added and displayed in 'Collect Amount' field.

)-s	earcl	h Criteria				Date Format	yyyy-dd-mm		
_				Category	Shipping Note	Ŧ			
-5		n Results							
н -		1 - 10 / 16 🕨			人生		OIO AII	v	1
ŧ		Category	Parameter	Permitted Value		Value	Status	Error Message	
		Shipping Note	Administration Fee COD Shipment	Enter a positive value in base curre	ency	200	Defined		
		Shipping Note	Carrier Code	Enter '0' for 'Optional' , '1' for 'Man	datory'	0	Defined		
8		Shipping Note	Display of Serial # / Lot # in Shipping Note Report	Enter '1' for 'Mfr. Serial # / Mfr. Lo	t #' , '2' for 'Internal Serial # / L	1	Defined		
ł		Shipping Note	Display Reason for Rejection in Shipping Note Report	Enter '0' for 'No' , '1' for 'Yes'		1	Defined		
		Shipping Note	Hazmat Parts with different Hazmat Id in a Shipping Note	Enter '0' for 'Not Allowed' , '1' for '	Allowed	0	Defined		
5		Shipping Note	Net Weight	Enter '0' for 'Non Mandatory' , '1' for	or 'Mandatory'	1	Defined		
7		Shipping Note	PART UNIT COST	Enter '0' for 'Manual' , '1' for 'Stand	lard Cost' , '2' for 'Standard Purc	1	Defined		
3		Shipping Note	Pay Terms applicable for COD Shipment	Enter applicable Pay Term(s) defin	ned in Pay Term business compo	NET 30/60,N030D000_00.0	Defined		
•		Shipping Note	Print Ref. Document info in Shipping Note Report	Enter '0' for 'Not Required' , '1' for	'Required'	1	Defined		
0		Shipping Note	RMA # for Direct Shipping Note	Enter '0' for 'Optional' , '1' for 'Man	datory'	0	Defined		
R		<		ew Option for COD					
,- K	econ	statistics	Last Modified by DMUSER			Last Modified Date	2016-02-03		

Exhibit 1: Identifies the new set options added in Set Inventory Process Parameters

A new Quick Code Type "Collection Type" is added in **Manage Logistics Quick Code** screen under **Logistics Common Master** business component. When COD is selected, Collection Type and Collect Amount can be entered. Collection Type will be loaded with all the "Active" Quick Codes defined in Manage Logistics Quick Code. If the Carrier is selected as FedEx and FedEx Integration is enabled then, Collection Type will be loaded with the values applicable for FedEx.

*		Manage Logistics Quick	Codes									티 겨 루	₫ ←	? 🖪 🗖
- 5	elec	t Quick Code Type						- Quick Code Ty	pe Properties					
			Quick Code Type	COD Collection Type	T				Owiek Code	Type Mandatory?N	ot Applicable	•		
			Ref. Doc.Type	Shipping Note	*		Nev	VQuick Code	Quick	Code Type Usage				
			Ref. Doc. Sub Type	Not Applicable	Ŧ		"Col	lection Type"	is added					
	Quic	k Code Details												
44	•	1 - 2 / 2 > >> + -	0 % 0 0 1	T _x							All	•	·	Q
#	E	Quick Code	Description		Default?	Stat	us	Created by	Created Date	Last Modified by		Last Modified D	ətə	
1	E		CASH		Yes	🕶 Activ	∧e v	DMUSER	2016-23-02 14:57:00	DMUSER		2016-02-03 16:	50:00	
2		Cheque	Cheque			✓ Activ		DMUSER	2016-02-03 16:50:00					
3	E					✓ Activ	∧e v	•						
								6 -12						
		Update All	Ref. Doc. Sub Types				l	Save						
Assoc	iate	Parts												

Exhibit 2: Identifies the new quick code added in Manage Logistics Quick Code screen

In the entry screen of Record Shipping Note, a sew column "COD?" is added in the multiline. In the COD? column, the values "Yes" or "No" will be displayed as applicable.

Sea	arch	h Criteria						∎ ⊄ + ?	
<u> </u>	arch		# v	· · · · · · · · · · · · · · · · · · ·		Hazmat Parts Include 1 Confirmed Date : From / To 2016-16-02 Trading Partner # Shipping Attributes Warehouse # : From / To Group Ship ID	▼ 2016-1 ▼ ▼ ▼	02-03 IIII	
		h Results		Sei	arch	G X R 首 C 早 号 III All			Q
4 4 		1 - 10 / 10 → →→ ▼ ▼ _x <i>Ref. Doc. Type</i> Alread	y Shipped?	Part Description	Group Ship ID	X E B C F H All Shipment Readiness?	Hold Code	COD?	
			/ snippea?	Part Description	Group Snip 1D		Hold Code		
	-	Issue NO				Ready for Shipment		No	
		Issue NO				New column COD?	Comm Hold	Yes	
					G5-000003-16	added	.omm Hold	Yes	
		Issue NO			G5-000003-16	Group Shipment - Awaiting Parts	_	Yes	
		Issue NO			35-000005-10	Ready for Shipment		Yes	
	100							les	
		Tecue NO						Vec	
		Issue NO			G5-00003-16	Ready for Shipment		Yes	
		Issue NO			G5-000003-16	Ready for Shipment Group Shipment - Awaiting Parts		Yes	
					G5-000003-16	Ready for Shipment			

Exhibit 3: Identifies the changes in the entry screen of Select Reference Document screen

In Shipping Note main screen, 'COD' checkbox will be checked by default if Direct / Unplanned Issue created with reference to Customer Order is fetched in Shipping Note and if Pay Term is specified in Customer Order is a valid COD Pay term as specified in the option settings. Collect Amount denotes the amount to be collected from the recipient.

Record Shipping Note ▤ ≭ 帚 ♬ ← ? ॏ ॏ ॼ State CA Country US Zip Code 91706 Residential Address? - Contact Info Phone # 770 456 5857 Contact Person COD will be checked on Extn. Email screen launch based on the Pay term Freight Details ▼ Carrier Code FEDEX Ŧ INCO Terms ABC 🔻 Freight Terms Freight Charge CAD 🔻 Shipping Payment SENDER ipient Account # 510087321 Other Account Dry Ice Кg Drop Of Type REQUEST_COURIER Ŧ Special Service Email Notificatio Alcohol Signature Required ▼ Collect on De 1000.00 USD Collection Type Cash Ŧ Collect Amount 節 Vehicle # / Flight # Bill of Lading # Vehicle / Flight Date 雦 Way Bill # Way Bill Date Packslip # Packslip Date New Controls Collect + Insurance Details Amount and Collection Packaging Details Type -No. of Packs Gross Weight • • • Packaging Code Package Dimension (L*B*H) • Container #

Exhibit 4: Identifies the changes in the Record Shipping Note screen

If the Shipping Payment specified in Shipping note is available in the set option, then Shipping cost will be added in Collect Amount. Collect amount will be calculated and defaulted based on the below logic.

Collect Amount = Repair Quote + Administration Cost + Shipping Cost (Shipping cost is included)

However if the Shipping Payment specified is not available in the set option i.e., not a COD payment type, then the cost of freight will not be added to Collect Amount.

Collect Amount = Repair Quote + Administration Cost (Shipping Cost is excluded)

Note: If parts within a customer order are partially shipped, then the quote amount would still be displaying the total quote amount for the customer order and not for the parts available in the shipping note.

Collection Type denotes the type of payment requested by the shipper. It can be selected as "Cash", "Company Check", "Personal Check", "Demand Draft" and "Pay Order" if FedEx integration is enabled.

Ability to configure transactions applicable for Shipping

Reference: AHBF-21457

Background

Currently, there is no provision to configure transactions that requires shipping of parts by raising a shipping note. All the issue transactions are listed, though in reality some of them are not required to be processed as per the practice followed by Operator or MRO. Business need is to have a provision where user organization can configure the transactions that need to be queued for processing shipping note.

Change Details

Following options are been added under the Category "Shipping Note – Applicable Transactions" in **Set Inventory Process parameters** screen under **Logistics Common Master** business component. Each option can be set as "Required" or "Not Required" as per the practice followed. If an option is set as "Required", then the corresponding transaction will be listed in **Select Reference Document** screen of the **Record Shipping Note** activity.

#	Parameter	Permitted Value
1	Customer Order based Direct Issue	Enter '0' for 'Not Required', '1' for 'Required'
2	Exchange Issue	Enter '0' for 'Not Required', '1' for 'Required'
3	General Issue	Enter '0' for 'Not Required' , '1' for 'Required'
4	Loan Order Issue	Enter '0' for 'Not Required' , '1' for 'Required'
5	Maintenance Issue	Enter '0' for 'Not Required' , '1' for 'Required'
6	Pack Slip Issue	Enter '0' for 'Not Required' , '1' for 'Required'
7	Rental Order Issue	Enter '0' for 'Not Required' , '1' for 'Required'
8	Repair Order Issue	Enter '0' for 'Not Required' , '1' for 'Required'
9	Scrap Note based Direct Issue	Enter '0' for 'Not Required' , '1' for 'Required'
10	Stock Transfer Issue	Enter '0' for 'Not Required' , '1' for 'Required'
11	Tools Issue	Enter '0' for 'Not Required' , '1' for 'Required'
12	Unplanned Issue	Enter '0' for 'Not Required', '1' for 'Required'

In the **Select Reference Document** screen of **Record Shipping Note** activity, following changes are done. A new combo is added next to 'Display Option', which will be loaded with values "Internal' and "External". "Internal" refers to any issue transactions within the organization boundary. General Issue, Maintenance Issue, Stock Transfer Issue are examples of Internal transactions. "External" refers to any transaction to send the parts external to the organization i.e., suppliers and customers. Repair Order Issue, Rental Order Issue and Packslip Issue are examples of External Issues.

Exhibit 1: Identifies the changes in entry screen of Record Shipping Note

) - S	earc	h Criteria						
			Display Option Docu	ment Level 🔻	T	Hazma	t Parts Include 💌	
			Ref. Doc. # Issue		Internal	Confirmed Date : Fro	om / To 08/02/2016 🗰	23/02/2016
			Parent Ref. Doc. #		External .	Trading Pa	rtner #	
			Issue Attributes	v		Display Option Shipping Att	ributes 💌	
			Part #		add	ed arehouse # : Fro	om / To 💌	•
			Shipment Readiness? Read	ly for Shipment	v	Group	Ship ID	
			Already Shipped Parts? Exclu	ide 💌				
					Search			
S	arc	Results						
ŀ		1 - 10 / 111 🕨 🍽	T T			L IXEBC	₩ 🖶 💷 🛛 All	۵ 🔻
	E	Ref. Doc. Type	Ref. Doc. #	Confimed Date	Issue Warehouse #	Parent Ref. Doc. Type	Parent Ref. Doc. #	Part #
		Issue	AF000126	23/02/2016	YZFHMUS	Purchase Order	APO00024416	
		Issue	AF000142	23/02/2016	YZFHMUS	Purchase Order	APO00029516	
		Issue	AF000141	23/02/2016	YZFHMUS	Purchase Order	APO00029416	
		Issue	AF000140	23/02/2016	YZFHMUS	Purchase Order	APO00029316	
		Issue	AF000139	23/02/2016	YZFHMUS	Purchase Order	APO00029216	
		Issue	AF000138	23/02/2016	YZFHMUS	Purchase Order	APO00029016	
		Issue	AF000137	22/02/2016	YULCS	Purchase Order	EPO00000216	
		Issue	AF000131	22/02/2016	0123	PBH Exchange PO	APO00027416	
		Issue	AF000130	22/02/2016	0123	PBH Exchange PO	APO00027316	
		Issue	MISSU000015	22/02/2016	0123	Maint Material Request	MR-000026-2015	
			4					۱.
		Chinging	Details Recording Option Seria	l # / lot # level	▼ Reco	d Shipping Note		
		Shipping	Details Recording Option Sena	ii # / LOL # Level	Recoi	a shipping note		

Based on the option settings, Parent Ref. Doc # combo will be loaded with respective transactions that are required for creating a shipping note. Search logic will retrieve and display only the applicable transactions.

Ability to view picture of Part

Reference: AHBF-20486

Background

Provision is required from Stock Issue and Stock Receipt transactions to view the picture of the part, attached as a file against the Part **#** in **Part Administration** business component. This will help user to avoid using / recording a transaction with an incorrect part.

Change Details

In the **Part Administration** business component, picture of the part can be attached in the File Name field against the Part #. A new link "View Part File" is provided in the following transaction to view the picture of the part.

Business Process	Business Component	Business Activity
Stock Management	Stock Issue	Edit Issue
Stock Management	Stock Issue	View Issue
Stock Management	Stock Receipt	Create Unplanned Receipt
Stock Management	Stock Receipt	Edit Unplanned Receipt
Stock Management	Stock Receipt	View Unplanned Receipt
Stock Management	Stock Receipt	Record Stock Transfer Receipt
Service Sales Management	Sale Quotation	Manage Sale Quotation

Exhibit 1: Identifies the changes in Create Unplanned Receipt activity

Create Unplanned Recei	pt							= =	な 層	11	+	? [K
Line Details					Base	e Currency USD	i.						
(I No records to display) + ++	+ - 0 + 0 0	r 🔨		▶ ≞ ⋓ x 🛛	🗑 🛛 C	# # III	All			¥			Q
= Ε Une = Part # \$		Part Description			Part Type			Part Control	Type			Qty	
													×
			Get Storage Details										
Attachments	File Name 👂	View File											
			Create Receipt							Se	rial & Li	ot Details	
		Edit References	-		Confirm U	Inplanned Recei	pt						-
it Unplanned Receipt cord Hazmat Compliance		Record Inspection Details	View Pa	rt File link		Part Barcode La							
				rt File link ded									

WHAT'S NEW IN FEDEX INTEGRATION?

Ability to integrate with FedEx Freight Service

Reference: AHBG-79

Background

Components / parts are shipped frequently for various purposes like external repair, transfer to a different location etc. FedEx offers freight shipment as a separate service to ship large components / parts where the package weighs more than 150 pounds. Business need is to integrate with FedEx freight shipment to seamlessly manage shipment of all packages irrespective of their weight.

Change Details

In the **Maintain Carrier Account Information** screen in **Logistics Common Master** business component, a new column 'Freight Account Number' is added to specify the Freight Account Number that will be used for freight shipment. For freight shipments, both FedEx Account # and FedEx Freight Account # are required.

Exhibit 1: Identifies the column added in Maintain Carrier Account Information screen

_	•	1 - 3 /	3 🕨 + - 🗇	* T Tx						All		•	
ŧ	8	Carrier	Shipping Warehouse #	Account Number	Freight Account Number	Meter Number	User Name	Password	Remarks	Status	Created by	Created Date	Last Modified
	Ē	UPS 🗸	All 🗸	1414334242424242424		24	dmuser	*****	test	Inactive 🗸	DMUSER	2015-10-05	DMUSER
	7	DHL 🗸	Al	510087321		118670771	DRAzVgpZweWZxwLK	*****	Actual Test Credentials	Inactive 🗸	DMUSER	2015-10-13	DMUSER
		FEDEX 🗸	Al 🗸	510087321	510087020	670771	DRAzVgpZweWZxwLK	*****		Active 🗸	DMUSER	2015-11-25	DMUSER
		*	*							Active 🗸			
							Save						
							Jave						
							Jave						
							3476						
							Jave						
							Jave						

In the **Record Shipping Note** screen under **Stock Issue** business component, appropriate Freight Shipping Methods as given below can be selected for freight shipments.

FedEx Freight Shipping Methods
FEDEX_1_DAY_FREIGHT
FEDEX_2_DAY_FREIGHT
FEDEX_FIRST_FREIGHT
FEDEX_FREIGHT_ECONOMY
FEDEX_FREIGHT_PRIORITY
FEDEX_NEXT_DAY_FREIGHT

Exhibit 2: Identifies the Shipping Method loaded including the freight shipment methods

Record Shipping Note											x 帚 다 ← '	?
- Freight Details												
Carrier Code	FEDEX 🔻			Shipping Method						INCO Terms	s CFR 💌	
Shipping Payment		•		Freight Terms						Freight Charge	2	CAD 🔻
Sender/Recipient Account #	·	•			EDEX_1_DAY_FREIGHT EDEX 2 DAY					Dry Ice	K	3
Drop Of Type		•		Special Service	EDEX_2_DAY_AM				ſ			
	Email Notification			E 1	EDEX_2_DAY_FREIGHT			_	_	New Fr	eight Shippin	g
	Collect on Delivery				EDEX_EXPRESS_SAVER	-					ls added	-
Vehicle # / Flight #			١		EDEX_FIRST_FREIGHT EDEX_FREIGHT_ECONO	MY						
Way Bill #					EDEX_FREIGHT_PRIORI					Freight Billable?	•	
Packslip #					EDEX_GROUND							
+ Insurance Details					EDEX_NEXT_DAY_AFTE		-					
					EDEX_NEXT_DAY_END							
Packaging Details					EDEX_NEXT_DAY_FREI							
No. of Packs					EDEX_NEXT_DAY_MID_ FIRST OVERNIGHT	MORNING				Net Weig	ht	
Packaging Code	•		▼ Pa		PRIORITY OVERNIGHT		•			Container	#	
Packed by Emp. 👂			Pa	ackaging / Handling T	erms							
Part Details												
The records to a							al ab		1 00		•	Q
	display] → →→ + - ⊡			0.100		X 🛛 🗎 X		₽ 3		All	1	Q
	rt Description	Quantity	UOM P	Serial # P	Lot # P	Unit Cost		Currency		Value	Unit Packaging Code	
1 🖾								CAD	Y			

For Freight Shipping, Packaging Code needs to be selected as "Your Packaging". Appropriate Packaging Code applicable for FedEx freight shipment will be loaded for selection. Package dimension, as applicable needs to be entered. Please note that freight shipment can be used for packages weighing more than 150 pounds. For packages lesser than 150 pounds, use Package shipping method.

FedEx integration for shipment with Dry Ice and Alcohol

Reference: AHBG-10

Background

Shipping Note integration with FedEx is enhanced to manage shipment that contains Dry Ice or Alcohol.

Change Details

Currently, in the Shipping Note it is possible to specify if the package contains Dry Ice or Alcohol. However, with this enhancement information on Dry Ice and Alcohol in the shipment is passed to FedEx system so that it can appropriately be managed.

Dry Ice

FedEx considers dry ice as a Dangerous Goods material as it causes suffocating if not handled properly. FedEx should be informed if the package contains Dry Ice as it needs to be handled properly. Qty of Dry Ice in Kilo gram needs to be entered in the Shipping Note, which will be sent as an input to FedEx when FedEx shipment is created.

Exhibit 1: Identifies the field where Qty of Dry Ice can be specified

Record Shipping Note				1 2 3 4 5 + ++ 1 /55	≭ ≣ ₫ ← ? ◙ ⊠ 🗉
Recipient Info Sender Info					^
Ship To Address Details					
Ship To	Warehouse 💌	Ship To Code	0124 Get Det	ails Ship To Address ID	0124 💌
Recipient Name	Toronto Warehouse	Ship To Address	1, New Tower, Green Park Road	City	Harrison
State	AR	Country	US	Zip Code	72601
	Residential Address?				
Contact Info					
Contact Person		Fax #		Phone #	
Extn.		Mobile #		Email	
 Freight Details 					
Carrier Code	FEDEX 💌	Shipping Method FE	DEX_1_DAY_FREIGHT	▼ INCO T	erms CFR 🔻
Shipping Payment	SENDER 🔻	Freight Terms		Freight Ch	arge CAD 🔻
Sender/Recipient Account #			Specify	Dry Ice	ice Kg
Drop Of Type		Special Service		in Ka	
	Email Notification		Signature Rec		Alcohol
	Collect on Delivery	Collect Amount			pe 🛛 🔻
Vehicle # / Flight #		Vehicle / Flight Date		Bill of Lading	
Way Bill #		Way Bill Date		Freight Billab	e? 🔹
Packslip #		Packslip Date	6		
🗭 Insurance Details					· · · · · · · · · · · · · · · · · · ·

Alcohol

Aircraft Industry uses solutions which are alcoholic in nature. For example, Butanol and ethanol are alcoholic and is widely used in aircraft painting and finishing. Shipping Alcohols or solutions that contain alcohols needs to be indicated clearly for packages that are shipped using FedEx.

Note: Companies shipping alcohol using FedEx need to sign a FedEx Alcohol Shipping Agreement prior to shipping. Kindly contact FedEx account executive to start the enrollment process before shipping.

Exhibit 2: Identifies the check box provided to denote 'Alcohol' in the shipment

Record Shipping Note			44 4	1 2 3 4 5 + + 1 /55	≭ ≣ ≓ ← ? ⊡ ⊠
Recipient Info Sender Info					•
Ship To Address Details					
Ship To	Warehouse 💌	Ship To Code	0124 Get Det	ails Ship To Address ID	0124 💌
Recipient Name	Toronto Warehouse	Ship To Address	1, New Tower, Green Park Road	City	Harrison
State	AR	Country	US	Zip Code	72601
	Residential Address?				
Contact Info					
Contact Person		Fax #		Phone #	
Extn.		Mobile #		Email	
- Freight Details					
Carrier Code	FEDEX 💌	Shipping Method FE	DEX_1_DAY_FREIGHT	▼ INCO Te	erms CFR 💌
Shipping Payment	SENDER V	Freight Terms		Freight Ch	arge CAD 🔻
Sender/Recipient Account #	.	Other Account	Solo	ect the	ice Kg
Drop Of Type	.	Special Section	cher	skbox "Alcobol"	
	Email Notification		Signature Required		Alcohol
Lineal	Collect on Delivery	Collect Amount		Collection Ty	pe 🛛 🔻
Vehicle # / Flight #		Vehicle / Flight Date			
Way Bill #		Way Bill Date			e? 🔍
Packslip #		Packslip Date	Ê	1	
Insurance Details					· · ·

Ability to integrate with FedEx for special services / features

Reference: AHBF-18123

Background

Shipping Note integration with FedEx is enhanced to manage additional features and services offered by FedEx.

Change Details

Shipping Note is enhanced to integrate with FedEx for the following features / services.

- Email Notification
- Collect On delivery
- Deliver To Residential Address
- Saturday Pickup and Delivery
- Email Notification

FedEx provides a facility to send email notifications about the shipments to the recipient. In **Record Shipping Note** screen, a new checkbox 'Email Notification' is provided. When Email Notification is enabled, the Recipient's Email ID needs to be provided in the Recipient tab. Upon confirmation of shipping note, an Email will be triggered to the recipient's email ID when FedEx Shipment is created.

Exhibit 1: Identifies the Changes in Record Shipping Note screen for Email Notification

\star 🔋 Record Shipping Note											: ← ?	Ē\$	ĸ	
State	CA		Country	US					Zip Code	91706				-
	Residential Address?		,						-, [
Contact Info														
Contact Person			Fax #						Phone # 7	770 456 5857				
Extn.			Mobile #						Email					
- Freight Details														
_														
Carrier Code			Shipping Method PF	RIORIT	Y_OVERNIGHT			Ŧ	INCO Terr	ns ABC 🔻				
Shipping Payment	SENDER V		Freight Terms						Freight Charg	ge	CAD	Ŧ		
Sender/Recipient Account #	510087321	r	Other Account	t					Dry Ice		Kg			
Drop Of Type	REQUEST_COURIER	·	Special Service	e			\mathbf{v}							
V	Email Notification	Email	Notification	,	ature Required					Alcohol				
Y	Collect on Delivery		Nouncation		1000.00	USD	Ŧ		Collection Type	Cash	•			
Vehicle # / Flight #)		Bill of Lading #					
Way Bill #			Way Bill Date	е			(III)		Freight Billable?	T				
Packslip #			Packslip Date	e			(III)							
+ Insurance Details														
Packaging Details														
No. of Packs			Gross Weigl	ht				Ŧ	Net Weight				•	
Packaging Code	v	T	Package Dimension (L*B*H	н)				T	Container #					
Dacked by Emp.			Darkaning / Handling Tam	ne										•

Collect On Delivery

'Collect on Delivery' is one of the commonly used payment method. Collect on delivery is the sale of goods by mail order where payment is made on delivery rather than in advance. This is beneficial for the both the parties involved as the recipient pays only on receipt of goods and the Sender need not follow up for the payments. Payment can be made by cashier's check, official check, or money order apart from Cash.

Checkbox 'Collect On Delivery' can be used to specify that FedEx needs to collect payment on behalf of the sender. If 'Collect On Delivery' is selected, then 'Collect Amount', 'Currency' and 'Collection Type' are mandatory. 'Collect Amount' denotes the amount to be collected from the recipient. 'Collection Type' denotes the type of payment requested by the shipper. It can be selected as "Cash", "Company Check", "Personal Check", "Demand Draft" and "Pay Order".

\star 🔋 Record Shipping Note						::
State	CA	Country	US	Zip Co	le 91706	*
~	Residential Address?					
- Contact Info						
Contact Persor		Fax #		Phone		
Extn		Mobile #		Emi	li	
- Freight Details						=
Carrier Code	FEDEX	Shipping Method PR			Terms ABC 💌	
	SENDER V	Freight Terms	IOKITI_OVERNIGHT	Freight		
Sender/Recipient Account #		Other Account			ry Ice Kg	
	REQUEST_COURIER V	Special Service	L	•	-	
	Email Notification		Signature Required		Alcohol	
		Collect Amount			Type Cash 🔻	
Vehicle # / Flight #		Vehicle / Flight Date		Bill of Lad		
Way Bill #		Way Bill Date		Freight Bill	able?	
Packslip #		Packslip Date				
+ Insurance Details						
 Packaging Details 						
No. of Packs		Gross Weigh	t	▼ Net We	ight	•
Packaging Code	v	 Package Dimension (L*B*H 	0	 Contain 	er #	
Packed by Emp. O		Packaging / Handling Term				-

Exhibit 2: Identifies the Changes in Record Shipping Note screen for COD

Deliver to Residential Address

FedEx shipments can be sent to Residential Address. In Order to receive an accurate rate quote for Shipping, it is recommended to select this option if the shipment needs to be delivered to a residential area.

A new check box "Residential Address?" is added in **Recipient Info** tab to specify if the package needs to be delivered to a Residential Address.

Exhibit 3: Identifies the Changes in Record Shipping Note screen for Residential Address

\star 🔋 Record Shipping Note				[≣ ≭ ≣ ⊑ ← ? [0 K
Shipping Document Details						A
Shipping Note #		Status		Numbering Ty	pe RSN 💌	
Shipping Note Type		Shipment Category	SHPCAT1 V	User Stat		
Shipping Warehouse #		Shipment Date	16/02/2016	Shipment Tin	ne 18:40:07	
Recipient Info Sender Info						
Ship To Address Details						
Ship To	Customer V	Ship To Code	400004 Get Detai	Is Ship To Address ID	Ship to 💌	
Recipient Name	Customer 7		4775 Irwindale Avenue	City	Irwindale	
State	CA			Zip Code	91706	
V	Residential Address?	Residential Address				_
- Contact Info		indicator				
Contact Persor	n	Fax #		Phone #	770 456 5857	
Extn		Mobile #		Email		
- Freight Details						
Carrier Code	FFDEX	Shipping Method PRI		INCO TO	erms ABC 🔻	
			ORITT_OVERNIGHT	1100 10		
Shipping Payment		Freight Terms		Freight Ch		
Sender/Recipient Account #		Other Account		Dry I	ice Kg	
Drop Of Type	REQUEST_COURIER V	Special Service	· · · · · · · · · · · · · · · · · · ·			
	Email Notification		Signature Required		Alcohol	-
	Collect on Delivery	Collect Amount	CAD 🔻	Collection Tv	me Cash 💌	•

Saturday Pickup and Delivery

FedEx provides a flexibility to pick up / deliver packages on Saturdays. "Special Services" Combo can be used to specify whether the shipment needs to be picked up / delivered on a Saturday. It is mandatory to select the 'Shipment Date' as 'Saturday' if Saturday Pick. Shipper can either select 'Saturday Pick up' or 'Saturday Delivery' for a Shipment.

Exhibit 4: Identifies the Changes in Record Shipping Note screen for Saturday Pickup / Delivery

Chilling

★ 🗎 Record Shipping Note					** = = + ?	
State	CA	Country	US	Zip Code 9	1706	*
V	Residential Address?					
 Contact Info 						
Contact Person		Fax #		Phone # 7	70 456 5857	
Extn.		Mobile #		Email		
 Freight Details 						
_	FEDEX 🔻	Shipping Method PR		▼ INCO Term	IS ABC V	
	SENDER V	Freight Terms	IOKIT_OVERNIGHT	Freight Charg		
	510087321	Other Account		Dry Ice		
	REQUEST_COURIER V	Special Service			Ng	
	Email Notification	j Special Service			Alcohol	
	Collect on Delivery	Collect Amount	Saturday Drop	Collection Type		
Vehicle # / Flight #		Vehicle / Flight Date	Saturday Pickup			
Way Bill #		Way Bill Date				
Packslip #		Packslip Date				
		·		Delivery		
+ Insurance Details				Delivery		
 Packaging Details 						-
No. of Packs		Gross Weigh	t	▼ Net Weight	· · · ·	•
Packaging Code	▼	 Package Dimension (L*B*H 		▼ Container #		
Darbad hv Emn 🕥		Darkanina / Handlina Term				*

Note: This feature involves commercials and is not available for all customers. Please contact your Ramco Account Manager.

WHAT'S NEW IN STOCK MAINTENANCE?

Ability to Attach / View documents from Inspect / Re-certify Parts screen

Reference: AHBF-16568

Background

Inspect / Re-certify Parts screen in **Stock Maintenance** business component facilitates recording inspection information for transactions like; Loan / Rental Receipt, Maintenance Return, Unplanned Return, Unplanned Receipt etc. Provision is required for the inspector to attach documents to these transactions from the **Inspect / Re-certify Parts** screen.

Change Details

Two new links **Upload Documents** and **View Associated Doc. Attachments** have been added in **Inspect / Re-certify Parts** screen to facilitate upload and viewing of documents attached while recording inspection for the following transactions; Loan / Rental Receipt, Maintenance Return, General Return, Unplanned Return, General Return, Unplanned Receipt and Stock Transfer Receipt.

Exhibit 1: Identifies	the links adde	d in the inspect /	Re-certify Parts screen

			Candiban				Pack Status	*		
					Search					
15	earch	Results								
	•	1 -10/28 + ++ +	5 0 0 T T			A B X S B # 0	3 9 2 4	-		Q
	0	Ref. Document Type	Ref. Document #	Received Date	Harehouse #	Part#	Stock Statur	Condition	Serui #	
	12	Build / Re-build Kit	4T-000061	07-28-2015	YULCS	ETSTR	Accepted	Nex	19yug5	
	10	Build / Re-build Kit	KT-000064	07-28-2015	YALOS	वा प्राप्त	Accepted	New	test252	
	15	Nantenance Return	MRT-004134-2015	02-04-2035	YULCS	0-0440-4-0001:06361	Accepted	Serviceable	103	
	1.5	Maintenance Return	MRT-004136-2016	02-04-2035	YULCS	0-0440-4-0001/38361	Accepted	Serviceable	22-new	
8	10	Mantenance Return	MRT-004170-2016	02-17-2036	YULF5101	0-0440-4-0001/36361	Accepted	Serviceable	HSN-1109-1	
k	10	Hantenance Return	MRT-004349-2015	02-10-2036	YULP5301	0-040-4-0005-3838 tree	Aveos Owned	Serviceable	92-01	
È.	10	Mantenance Return	MRT-004138-2015	02-05-2016	YULPSID1	0-0511-3-0002-99090	Accepted	UnServiceable	96N03	
0	10	Mantenance Return	MRT-004347-2035	02-08-2035	YULP5101	0-1:09058 COST	Accepted	Serviceable	min3	
	10	Mantenance Return	MRT-004156-2016	02-11-2016	YUUP5101	0-3003952-29159	Accepted	Serviceable	1234	
0	15	Hantenance Return	MRT-004153-2016	02-10-2016	100/5301	0-100PS2-51340	Aveos Owned	Serviceable	MSN11	
		<								>
ni f	Ne .									
					Record Inspection Info					
det	e Shel	rule .		Lipdate Conponent Cand	han	Instead	Certificate Details			
		tole Part Certificates / Update Parameter Values		Distalos Maint, Program & Generate Serviceable Cer		Sviala	e & Lodete Component Carify	u aton		
	e Cucu	Nev	v Link Added	Vew Associated Doc. Atta		ew Link Added				

WHAT'S NEW IN ROUTING?

Ability to define Interim Work Center Areas and Capture Routing Instructions

Reference: AHBF-13549

Background

Routing of Parts is one of the key functions in large organizations, where the work locations are situated at distances. The work locations could vary between a Warehouse, the Interim Storage Area of a Warehouse, a Work Center or an Interim Work Area in a Work Center or any area of that kind. In large MRO organizations, there is a role called the 'Routing Clerk' who is responsible for the movement of Parts across these work areas.

The Route Anywhere application developed earlier helps the Routing Clerk in recording the physical movement of the parts from one location to another. This application currently displays the Routing Instructions posted during the Part movement during receipt of goods from a Supplier or Customer (through Goods Inward) and during the execution of a Work Order in the Shop.

However, there are many more events in which the Part needs to be moved in an organization. The business need is to capture all the routing events and display them in the RouteAnywhere application. Also, a capability to define the interim work areas in a Work Center (i.e.) Shop is required.

Change Details

The changes with respect to this feature can be broadly grouped in the following heads.

- Ability to define Interim Work Areas in a Work Center
- Ability to define the various events in which Routing Instruction should be posted

The first feature provides the capability to define Interim Work Areas in a Work Center and then proceed to map the same to each Work Center. The latter feature identifies the various tasks which are eligible for the routing of Parts in an organization and provides the capability for the user to configure the tasks in which Routing Instruction is necessary, based on the organization's work location lay-out. Also, provision to capture the default inspection area for a Part in the **Maintain Planning Information** screen of Part Administration business component is provided.

Ability to define Interim Work Areas in a Work Center

Interim Work Areas are nothing but the places where different types of work is carried out in an organization. Some of the common interim work areas in a work center would be Inspection Area, Electroplating Area, NDT Area and so on. Interim Work Areas vary from Work Center to Work Center based on the capabilities that are available in the Work Center. To cater the definition of the Interim Work Areas in a Work Center, the following changes are made:

- A new quick code type 'Work Center Area' is introduced in the Quick Codes available in the **Work Center** business component.
- A new activity Manage Work Center Area Mapping has been developed and is positioned in the Work Center business component. This screen provides the facility to search for the various work centers available in the organization and map the Work Center Areas that are defined as quick codes to each Work Center, as per the requirement.

Based on the Area Type, the Work Center Areas could be classified as 'Incoming Area', 'Outgoing Area' or 'Others'. Incoming Area is the area where the Parts would typically be received into the Work Center and Outgoing Area is from where the Parts would move out of the Work Center. Any other Work Area can be classified as 'Others'.

If there are multiple Incoming or Outgoing areas applicable for a Work Center, it is required to define any one of them as the default area. This definition is essential because of that the Routing Instruction could be posted with that default Incoming or Outgoing area.

Exhibit 1: Identifies the Manage Work Center – Area Mapping screen

			Cei	nter - Area I	Map	ping									L] ≭ 🖶 🗗 🗕 ? 🗔
	earc	h Criteria														
		Wo	ork Cer	nter #		•				W	ork C	Center Description				
		Work 0	Center	Туре	Ŧ						Work	Center Category	-		Work Center Area	T
												Search	h			
) - v	Vork	Center - Area Maj	pping	Details												
4		1 - 10 / 57		+ - 0 %		T									iii x₂ ₽ = III All	T
		Work Center #		Area Code		Applicable?		Area Type		Default		Remarks	Created by	Created Date	Last Modified by	Last Modified Date
		100-00	~	WC_AREA1	~	Yes	~		~		~		DMUSER	29/12/2015 05:15:15 PM	DMUSER	2/8/2016 1:07:20 PM
		100-00		WC_AREA2		Yes		Incoming Area		No	*		DMUSER	29/12/2015 05:54:51 PM	DMUSER	2/8/2016 1:07:20 PM
		100-01		WC_AREA2	~	Yes	~	Outgoing Area	~	Yes	~		DMUSER	29/12/2015 05:54:51 PM	DMUSER	2/8/2016 3:41:11 PM
		100-05		WC_AREA2	~	No	~	Outgoing Area	•	Yes	~		DMUSER	29/12/2015 06:33:20 PM	DMUSER	1/26/2016 7:31:18 AM
		100-60	~	WC_AREA1	~	Yes	~	Incoming Area	*	Yes	~		DMUSER	29/12/2015 06:43:45 PM	DMUSER	1/26/2016 7:31:18 AM
		100-60	•	WC_AREA2	~	Yes	~	Incoming Area	•	Yes	~		DMUSER	29/12/2015 06:44:26 PM	DMUSER	1/26/2016 7:31:18 AM
		100-70	*	WC_AREA1	*	Yes	~	Incoming Area	•	No	~		DMUSER	29/12/2015 06:52:38 PM	DMUSER	1/26/2016 7:31:18 AM
		100-70	•	WC_AREA2	~	Yes	~	Incoming Area	•	Yes	~		DMUSER	29/12/2015 06:56:12 PM	DMUSER	1/26/2016 7:31:18 AM
		100-02	*	WC_AREA1	~	Yes	~	Incoming Area	¥	No	~		DMUSER	30/12/2015 08:23:44 AM	DMUSER	1/26/2016 7:31:18 AM
0		SAL-230-00	~	WC_AREA1	*	Yes	~	Outgoing Area	~	Yes	~		DMUSER	30/12/2015 07:26:39 PM	DMUSER	1/26/2016 7:31:18 AM

Ability to define Events for posting Route Instructions

A new screen **Manage Routing Options** is introduced in the **Logistics Common Master** business component of the **Procurement Management** business process, to identify the different events in which Routing Instructions are to be posted, so that the Routing Clerk can record the physical movement of the Parts against the instructions.

The screen has a drop-down list box, 'Post Routing Instruction for Main Core – Receiving Insp. On' which is used to identify the task in which the routing instruction for the movement of the Part from the Receiving Area to the Inspection Area (in case of Customer Main Core Part receipt) needs to be posted. It will be the save of Serial/Lot Details, when the Receiving inspector is the person who is responsible to evaluate the contract and other work requested information by the customer. It will be the confirmation of receipt, if the Inspector is not responsible for evaluation of contract and other sales terms.

Apart from that this screen has a multiline listing the various routing events. User has the provision to configure if routing of Parts is required in each of the event for the Main Core Part and/or Spare Parts. Along with that, the user can also define if the Acknowledgement of the Parts receipt is required for each of the event for which Routing Instruction is required to be posted. These routing instructions posted will be visible in the **Route Parts** screen of the RouteAnywhere application. The details of the Routing Events are listed below:

Routing Event	Task in the Application	From Location	To Location
Rec. Inspection	Component: Goods Inward Activity: Manage Goods Receipt Task: a) Record/Update Receipt b) Save Serial/Lot Details c) Confirm Receipt	Receiving Area of the Receiving Warehouse	Inspection Area
Rec. WH Movement	Component: Goods Inward Activity: Inspect Parts/Manage Goods Receipt/Bin Parts Task: Move Parts/Bin Parts (Movement Type: Binning; Inspection Not required)	Receiving Area of the Receiving Warehouse	WH-Zone-Bin of the Movement Warehouse
Rec. WC Movement	Component: Goods Inward Activity: Inspect Parts/Manage	Receiving Area of the Receiving	Work Center #

	Goods Receipt Task : Move Parts (Movement Type: Allocation, Work Center; Inspection Not required)	Warehouse	
Rec. Quarantine	Component: Goods Inward Activity: Manage Goods Receipt Task: (with Quarantine Check-Box selected) a) Record/Update Receipt b) Save Serial/Lot Details c) Save Work Requested Info	Receiving Area of the Receiving Warehouse	Quarantine Area
Rec. Quarantine Resolution	Component: Goods Inward Activity: Manage Goods Receipt Task: (with Quarantine Check-Box de-selected) a) Record/Update Receipt b) Save Serial/Lot Details c) Save Work Requested Info	Receiving Area of the Receiving Warehouse	Receiving Area of the Receiving Warehouse
Rec. Rejection	Component: Goods Inward Activity: Manage Goods Receipt Task: (with Some Rejection Qty entered) a) Confirm Receipt	Receiving Area of the Receiving Warehouse	Rejection Area
Insp. Quarantine	Component: Goods Inward Activity: Inspect Parts Task: (with Quarantine Check-Box selected) a) Save Inspection Details	Inspection Area for the record	Quarantine Area
Insp. Quarantine Resolution	Component: Goods Inward Activity: Inspect Parts	Quarantine Area	Inspection Area for the record

	Task: (with Quarantine Check-Box de-selected)a) Save Inspection Details		
Insp. WH Movement	Component: Goods Inward Activity: Inspect Parts/Manage Goods Receipt/Bin Parts Task: a) Move Parts (Movement Type: Binning; Inspection Required)	Inspection Area of the Receiving Warehouse	Warehouse – Zone – Bin
Insp. WC Movement	Component: Goods Inward Activity: Inspect Parts/Manage Goods Receipt Task: a) Move Parts (Movement Type: Allocation, Work Center; Inspection Required)	Inspection Area of the Receiving Warehouse	Work Center
Insp. Rejection	Component: Goods Inward Activity: Inspect Parts Task: a) Confirm Inspection	Inspection Area of the Receiving Warehouse	Rejection Area
Rej. Scrap	Component: Goods Inward Activity: Inspect Parts/Manage Goods Receipt Task: a) Move Parts (Movement Type: Rejection-Scrap)	Rejection Area	Scrap Area
Rej. Shipping	Component: Goods Inward Activity: Inspect Parts/Manage Goods Receipt Task: a) Move Parts (Movement Type: Rejection-Ship to Customer /	Rejection Area	Shipping Area

	Supplier)		
Maint. Return	Activity: Record Part Consumption and Return Task: a) Return Parts	Work Center # - Outgoing Area	Warehouse – Receiving Area
Tools Return	Activity: Return Tools	Work Center #	Warehouse #
Loan Receipt Movement	Component: Loan/Rental Receipt Activity: Create/Edit/Confirm Loan/Rental Receipt Task: Confirm Receipt (Inspection Not Required)	Warehouse – Receiving Area	Warehouse – Zone – Bin
Loan Receipt Inspection	Component: Loan/Rental Receipt Activity: Create/Edit/Confirm Loan/Rental Receipt Task: Create Receipt (Inspection Required)	Warehouse – Receiving Area	Warehouse – Inspection Area
Loan Insp. Movement	Component: Loan/Rental Receipt Activity: Create/Edit/Confirm Loan/Rental Receipt Task: Confirm Receipt (Inspection Required)	Warehouse – Inspection Area	Warehouse – Zone – Bin
STR Movement	Component: Stock Receipt Activity: Record/Edit/Confirm Stock Transfer Receipt Task: Confirm Receipt (Inspection Not Required)	Warehouse – Receiving Area	Warehouse – Zone – Bin
STR Inspection	Component: Stock Receipt Activity: Record/Edit/Confirm Stock Transfer Receipt Task: Create Receipt (Inspection Required)	Warehouse – Receiving Area	Warehouse – Inspection Area

STR Insp. Movement	Component: Stock Receipt Activity: Record/Edit/Confirm Stock Transfer Receipt Task: Confirm Receipt (Inspection Required)	Warehouse – Inspection Area	Warehouse – Zone – Bin
Maint. Issue	Component: Stock Issue Activity: Confirm Issue Task: Confirm Issue (Issue Type: Maintenance)	Warehouse	Work Center # - Incoming Area
Repair Order Issue	Component: Stock Issue Activity: Confirm Issue Task: Confirm Issue (Issue Type: Repair Order)	Warehouse	Warehouse # - Shipping Area
Exchange Issue	Component: Stock Issue Activity: Confirm Issue Task: Confirm Issue (Issue Type: Exchange/PBH Exchange)	Warehouse	Warehouse # - Shipping Area
Loan Order Issue	Component: Stock Issue Activity: Confirm Issue Task: Confirm Issue (Issue Type: Loan Order)	Warehouse	Warehouse # - Shipping Area
Tools Issue	Component: Facility Management Activity: Issue Tools Task: Issue Tools	Warehouse	Work Center
Rental Issue	Component: Stock Issue Activity: Confirm Issue Task: Confirm Issue (Issue Type: Rental Order)	Warehouse	Warehouse # - Shipping Area
Scrap Note	Component: Scrap Note Activity: Process Scrap Note	Warehouse	Warehouse # - Scrap Area

	Task: Process Scrap Note (Action – Approve)		
Work Center - Warehouse Routing	Component: Shop Work Order Activity: Manage Intershop Routing Task: Route Parts	Work Center – Outgoing Area	Warehouse – Receiving Area
Intra Work Center Routing	Component: Shop Work Order Activity: Manage Intershop Routing Task: Route Parts	Work Center – From Area	Work Center – To Area
Inter Work Center Routing	Component: Shop Work Order Activity: Manage Intershop Routing Task: Route Parts	From Work Center – From Area	To Work Center – To Area

Note: If the Internal Storage Area is not available in the Warehouse or Work Center, then the area will not be posted in the routing instruction. Only the Warehouse # or the Work Center # will be available.

Exhibit 2: Identifies the Manage Routing Options screen

R	uting Options										
			Post routing instruction f	for Main Core - Receiv	ing Insp. on Save Par	-Serial/Lot Ir	formation	V			
R	uting Event Details										
4 4	1 - 10 / 34 🕨 🗰 🕂	Э т ,					上回日本		All Ollo	T	
	Routing Event	Post Inst. for Main Core	Post Inst. for Spare Parts	Ack. for Main Core	Ack. for Spare Parts	Remarks	Created by	Created Date	Last Modified by	Last Modified Date	
	Rec. Inspection	V	V	V	8		DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Rec. WH Movement	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Rec. WC Movement	V					DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Rec. Quarantine	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Rec. Quarantine Resolution	V					DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Rec. Rejection	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Insp. Quarantine	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Insp. Quarantine Resolution	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
	Insp. WH Movement	V	V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	
)	Insp. WC Movement		V				DMUSER	29/12/2015 07:16:49 PM	DMUSER	29/01/2016 09:24:56 AM	

WHAT'S NEW IN REPORTS?

Font standardization in reports

Reference: AABI-601

Background

Currently, fonts used in the Purchase Order Report, Repair Order Report, RFQ Report and Shipping Note report are different. Requirement is to have a standard font in all these reports.

Change Details

With the enhancement font inconsistency across the following reports are eliminated and Arial is used as the standard font.

- Purchase Order Report
- Repair Order Report
- RFQ Report
- Shipping Note Report

Also, report titles that are displayed in Red color is corrected and report title will be displayed in Black as a standard across all these reports.

G				PU	RCHAS	E ORD	ER					
U	Airways				CB A	irways						
Mai		64 Sardar F Taramani,	atel Roa	ad, u,India 600 113	Purchase Order # :APO00312816 Amendment # : 0 PO Type : General							
Phone : +91 44 2235 4510 Fax # : +91 44 2235 2884 Website : www.ramcoaviation.com Supplier : demo supplier 1 DC , RAMCO,Chennai,TN,India 6000?					THIS NUMBER MUST APPEAR ON ALL INVOICES, PACKING SLIP, PACKAGES & CORRESPONDENCE. Ship To : CB Airways adyar,							
c	ontact Person : Phone : Fax # : E-Mail :							chennai,6	00001			
	PPLIER # cage1	PO DA 2/3/20		SHIP BY	QUOTA	TION #	INCO	TERM	CURRENCY USD	PAY TERM N030D000_00. 0		
DC	BUYER	ECHAL		E-MAIL		PHONE FAX:			APPROVED BY DOMINIC SENECHAL			
LINE#	PART #		PART D	ESCRIPTION	DUE DATE CERT TYPE			UOM	UNIT COST	ITEM TOTAL		
1	:35895	EX		U.S.RATE SH	3/3/2016	·	3.00 New	EA	3000.00	9,000.00		
THIS O	Remarks											
IS EXP		ED TO THE T	ERMS A	ND CONDITIONS	AUTHO	RIZED SIGN	IATURE		FOTAL: L CHARGES : AL:	9,000.00 9,000.00		
Legend : Generate			of Measur 1:43:54	rement , CERT TYPE: Date Format:	-Certificate Typ d/m/yyyy		ie Format:	hh:mr	n:ss Page 1	of 1		

Exhibit 1: Identifies the Purchase Order report with Arial font

ramco

Corporate Office and R&D Center

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